

Wilflex™ Originals #007 Inspiration -



Our seventh Originals is inspired by Wendy Daws (<http://www.wendydaws.co.uk/>). Wendy is an Artist and Creative Practitioner based in Medway, Kent in the South of England and volunteers for the Kent Association for the Blind, as well as running the KAB Medway and Gravesend Art Groups for blind and partially sighted people of all ages.

Our latest “Totally Touchable” design is created with a variety of different Wilflex inks and techniques, to ensure everyone can get an experience from a printed garment. The design includes Epic Fashion Soft and Amazing Base; as a soft, flat print, Epic Sharp Clear for the thumb print and braille; as a hard raised effect, and Epic Plush Base; as a soft raised effect.



Originals #0007



Specifications

- Garment
District Made® Mens Perfect Tri™ Crew Tee. DM130.
50% Polyester, 25% Cotton, 25% Rayon
Maritime Frost blue
- Equipment
M&R Stryker - 22 Print/Flash Stations
M&R Red Chili D Flash Units
M&R Sprint 300 Gas Dryer
- Inks
Wilflex Epic Inks
Cure 320F/160C

Print Sequence

Epic	Ink	Mesh (US/Metric)	New-tons	Stencil	Squeegee	Angle	Stroke
Step 1	Wilflex Epic Fashion Soft Base Pantone® 7683 C	255/100	25	15% EOM	70/90/70	10°	1
Step 2	Epic Amazing Base Pantone® 123 C	255/100	25	15% EOM	70/90/70	10°	1
Step 3	Epic Amazing Base Pantone® 239 C	255/100	25	15% EOM	70/90/70	10°	1
Step 4	Epic Amazing Base Pantone® 151 C	255/100	25	15% EOM	70/90/70	10°	1
Step 5	Wilflex Epic Fashion Soft Base® Pantone 527 C	255/100	25	15% EOM	70/90/70	10°	1
Step 6	Wilflex Epic Fashion Soft Base® Pantone 661 C	255/100	25	15% EOM	70/90/70	10°	1
Step 7	Epic Amazing Base Pantone® 2572 C	255/100	25	15% EOM	70/90/70	10°	1
Step 8	Epic Amazing Base Pantone® 292 C	255/100	25	15% EOM	70/90/70	10°	1
Step 9	Wilflex Epic Fashion Soft Base Pantone® 280 C	255/100	25	15% EOM	70/90/70	10°	1
Step 10	Wilflex Epic Fashion Soft Base Pantone® 292 C	255/100	25	15% EOM	70/90/70	10°	1
Step 11	Flash @ 250°F/121°C						
Step 12	Epic Amazing Base Pantone® 430 C	110/43	35	15% EOM	70/90/70	10°	2
Step 13	Flash @ 250°F/121°C						
Step 14	Epic Sharp Clear Pantone® 281 C	80/32	25	400 micron	60/90/60	20°	2
Step 15	Flash @ 250°F/121°C						
Step 16	Epic Plush Base Pantone® Cool Gray 1 C	135/54	25	200 micron	70/90/70	25°	1
Step 17	Flash @ 265°F/129°C						
Step 18	Epic Sharp Clear (90%)/Amazing Base(10%) Pantone 430 C	135/54	25	400 micron	60/90/60	20°	2

Acknowledgements

Thank you to our industry affiliates for their support on this project.

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M&R Printing Equipment

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