



Originals # 11

### Specifications

- Garment  
100% Cotton, Black, Cotton Heritage MC1040
- Equipment  
M&R Gauntlet II  
M&R Habanero Flash Units  
M&R Sprint
- Inks  
Wilflex Epic™ Standard Plastisol Colors  
Cure 400°F/204°C @16ft/min

The color separations use a print resolution of 35 dpi (14 dpcm) for the background and 85 dpi (33 dpcm) for eye.

### Wilflex™ Originals # 11 Inspiration - See No Evil

Three wise monkeys teach us to “see no evil, hear no evil, speak no evil.” Interpretations of the quote range from the traditional Buddhist teaching that one must not dwell on negative thoughts, to the more recent Western notion that we are eager to turn a blind eye toward things we wish we didn’t see. Nevertheless, these tendencies help to shape our perceptions of the world around us.

Originals #11, See No Evil, captures the reflective quality of the human eye from the vantage point of one coming face-to-face with nature. While on the surface we are transported to the subject’s perspective, the artist takes us deeper with his interpretation of the eye’s inner structure, bringing his vision to life using complex patterns, vivid color and diverse textures.

We hope this design and the artist’s utilization of Wilflex products will help to inspire new ideas for screen printing design.

### Print Sequence

Step		Ink	Mesh (US/Metric)	New-tons	Stencil (EOM)	Squeegee	Angle	Stroke
1		Epic™ Quick White	225/40	28	15%	75/90/75	15°	1
2	•	Flash						
3		Epic™ Quick White	135/48	28	18%	55/90/55	15°	1
4	•	Flash						
5		Heated Roller						
6		Epic™ Dk Gray/Matte Blk/Fashion Soft Base	350/30	28	12%	65/90/65	15°	1
7		Epic™ Super Royal	310/30	28	12%	65/90/65	15°	1
8		Epic™ Super Drake Red	310/30	28	12%	65/90/65	15°	1
9		Epic™ Brandywine	310/30	28	12%	65/90/65	15°	1
10		Epic™ Super Light Gold	305/34	28	12%	65/90/65	15°	1
11		Epic™ Turquoise	310/30	28	12%	65/90/65	15°	1
12		Epic™ Quick White	310/30	28	12%	65/90/65	15°	1
13	•	Flash						
14		Epic™ HD Clear 2	90/71	28	400%	65/90/65	15°	1

### Acknowledgements

Our thanks to Graphic Elephants and Lon Winters for the design and execution of Original #11 design.