## **GEON HC17580 CLEAR 1510**

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# SAFETY DATA SHEET

### GEON HC17580 CLEAR 1510

Section 1. Identification	on	
GHS product identifier	:	GEON HC17580 CLEAR 1510
Chemical name	:	Mixture
CAS number	:	Mixture
Other means of identification	:	VC10011078
Product type	:	solid
<u>Relevant identified uses of the subs</u> Product use	tance	e or mixture and uses advised against Industrial applications. Plastics.
	•	
Supplier's details	:	POLYONE CORPORATION
		33587 Walker Road, Avon Lake, OH 44012
		1 (440) 930-1000 or 1 (866) POLYONE
Emergency telephone number (with hours of operation)	:	CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).

## Section 2. Hazards identification

This mixture has not been evaluated as a whole for health effects. All ingredients are bound in a PVC polymer matrix and potential for hazardous exposure as shipped is minimal. PVC resin is manufactured from Vinyl Chloride Monomer (VCM). PVC resin manufacturers take special efforts to strip residual VCM from their resins. Residual VCM in the resin is typically below 8.5 ppm. However, VCM is a known carcinogen. The end-user (fabricator) should take necessary precautions (mechanical ventilation, local exhaust, respiratory protection, etc.) to protect employees from exposure to any vapors or dusts that may be released during heating or fabrication. See Sections 8 and 11 for special precautions.After handling, always wash hands thoroughly with soap and water.

OSHA/HCS status	:	While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.
Classification of the substance or mixture	:	Not classified.

### GHS label elements

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Signal word	:	No signal word.
Hazard statements	:	No known significant effects or critical hazards.
Precautionary statements		
General	:	Not applicable.
Prevention	:	Not applicable.
Response	:	Not applicable.
Storage	:	Not applicable.
Disposal	:	Not applicable.
Supplemental label elements	:	None known.
Hazards not otherwise classified	:	None known.

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# Section 3. Composition/information on ingredients

Substance/mixture	:	Mixture
Chemical name	:	Mixture
Other means of identification	:	VC10011078

CAS number/other identifiers

Ingredient name	%	CAS number
Di(2-ethylhexyl)phthalate	30 - 60	117-81-7

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

## Section 4. First aid measures

#### Description of necessary first aid measures

Eye contact

: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.

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Inhalation	:	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur.
Skin contact	:	Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.
Ingestion	:	Wash out mouth with water. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.

#### Most important symptoms/effects, acute and delayed

### Potential acute health effects

Eye contact Inhalation Skin contact Ingestion	::	No known significant effects or critical hazards. No known significant effects or critical hazards. No known significant effects or critical hazards. No known significant effects or critical hazards.		
<b>Over-exposure signs/symptoms</b>				
Eye contact	:	No specific data.		
Inhalation	:	No specific data.		
Skin contact	:	No specific data.		
Ingestion	:	No specific data.		
Indication of immediate medical attention and special treatment needed, if necessary				

Notes to physician Specific treatments	<ul> <li>Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.</li> <li>No specific treatment.</li> </ul>
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training.

See toxicological information (Section 11)

# **Section 5. Firefighting measures**

### **Extinguishing media**

Suitable extinguishing media	:	In case of fire, use water spray (fog), foam, dry chemical or $CO_2$ .
Unsuitable extinguishing media	:	None known.

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Specific hazards arising from the chemical	:	No specific fire or explosion hazard.
Hazardous thermal decomposition products	:	May emit Hydrogen Chloride (HCl). Decomposition products may include the following materials: carbon dioxide carbon monoxide halogenated compounds
Special protective actions for fire- fighters	:	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	:	Fire-fighters should wear appropriate protective equipment and self- contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

# Section 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through
For emergency responders	:	spilled material. Put on appropriate personal protective equipment. If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for containn	nent a	nd cleaning up
Small spill	:	Move containers from spill area. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.
Large spill	:	Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

# Section 7. Handling and storage

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#### **Precautions for safe handling**

Protective measures Advice on general occupational hygiene	:	Put on appropriate personal protective equipment (see Section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

# Section 8. Exposure controls/personal protection

### **Control parameters**

### **Occupational exposure limits**

Di(2-ethylhexyl)phthalate       OSHA PEL 1989 (1989-03-01)         PEL: Permissible Exposure Level 5 mg/m3         Maximum permissible limit of exposure in the short term (short-term exposure limit). 10 mg/m3         OSHA PEL (1993-06-30)         PEL: Permissible Exposure Level 5 mg/m3         NIOSH REL (1994-06-01)         Time Weighted Average (TWA) 5 mg/m3         Maximum permissible limit of exposure in the short term (short-term exposure limit). 10 mg/m3         ACGIH TLV (1999-03-01)         TLV-TWA: Threshold Limit Value - Time weighted average PEL:         Permissible Exposure Level 5 mg/m3	Ingredient name	Exposure limits
	Di(2-ethylhexyl)phthalate	<ul> <li>PEL: Permissible Exposure Level 5 mg/m3</li> <li>Maximum permissible limit of exposure in the short term (short-term exposure limit). 10 mg/m3</li> <li>OSHA PEL (1993-06-30)</li> <li>PEL: Permissible Exposure Level 5 mg/m3</li> <li>NIOSH REL (1994-06-01)</li> <li>Time Weighted Average (TWA) 5 mg/m3</li> <li>Maximum permissible limit of exposure in the short term (short-term exposure limit). 10 mg/m3</li> <li>ACGIH TLV (1999-03-01)</li> <li>TLV-TWA: Threshold Limit Value - Time weighted average PEL:</li> </ul>
enposure to un containmanto.	Appropriate engineering controls :	Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of	Environmental exposure controls :	Emissions from ventilation or work process equipment should be

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		environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measures		
Hygiene measures	:	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	:	Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.
Skin protection		
Hand protection	:	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
Body protection	:	Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Other skin protection	:	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	:	Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

# Section 9. Physical and chemical properties

### **Appearance**

Physical state	:	solid [Pellets.]
Color	:	TRANSPARENT
Odor	:	Not available.
Odor threshold	:	Not available.
рН	:	Not available.
Melting point	:	Not available.

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Boiling point	:	Not available.
Flash point	:	Not available.
Burning time	:	Not available.
Burning rate	:	Not available.
Evaporation rate	:	Not available.
Flammability (solid, gas)	:	Not available.
Lower and upper explosive	:	Lower: Not available.
(flammable) limits		Upper: Not available.
Vapor pressure	:	Not available.
Vapor density	:	Not available.
Relative density	:	Not available.
Solubility	:	Not available.
Solubility in water	:	Not available.
Partition coefficient: n-	:	Not available.
octanol/water		
Auto-ignition temperature	:	Not available.
Decomposition temperature	:	Not available.
SADT	:	Not available.
Viscosity	:	Dynamic: Not available.
		Kinematic: Not available.

# Section 10. Stability and reactivity

Reactivity	:	No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	:	Stable under recommended storage and handling conditions (see Section 7).
Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	:	Keep away from extreme heat and oxidizing agents.
Incompatible materials	:	Avoid contact with acetal homopolymers and acetyl homopolymers during processing.
Hazardous decomposition products	:	Under normal conditions of storage and use, hazardous decomposition products should not be produced.

# Section 11. Toxicological information

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

### Information on toxicological effects

### Acute toxicity



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Product/ingredient name	Result	Species	Dose	Exposure
Di(2-ethylhexyl)phthalate				
	LD50 Oral	Rat	30,000 mg/kg	-
	LD50 Dermal	Rabbit	25,000 mg/kg	-
Con alusian/Summann	• Mint	Mot fulles to stad		

Conclusion/Summary

: Mixture.Not fully tested.

### Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Di(2-ethylhexyl)phthalate	Eyes - Mild irritant	Rabbit		24 hrs	-
	Skin - Mild	Rabbit		24 hrs	-
	irritant				
	Eyes - Mild	Rabbit			-
	irritant				
Conclusion/Summary Skin	: M	ixture.Not fully	v tested		
Eyes		ixture.Not fully			
Respiratory		ixture.Not fully			
		-	, ,		
<b>Sensitization</b>					
Conclusion/Summary					
Skin		ixture.Not fully			
Respiratory	: M	ixture.Not fully	y tested.		
Mutagenicity					
Conclusion/Summary	: M	ixture.Not fully	y tested.		
<b>Carcinogenicity</b>					
Conclusion/Summary Classification	: M	ixture.Not fully	y tested.		
Product/ingredient name	OSHA	IARC	NTP		
Di(2-ethylhexyl)phthalate		2B	Reasonal	bly anticipated to	be a human carcinogen.
<b><u>Reproductive toxicity</u></b>					
<b>Conclusion/Summary</b>	: M	ixture.Not fully	y tested.		
<b>Teratogenicity</b>					
Conclusion/Summary	: M	ixture.Not fully	y tested.		
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<u>Specific target organ toxicity (sing</u> Not available.	gle exp	<u>oosure)</u>
Specific target organ toxicity (rep	eated	<u>exposure)</u>
Not available.		
Aspiration hazard Not available.		
Information on likely routes of exposure	:	Not available.
Potential acute health effects		
Eye contact	:	No known significant effects or critical hazards.
Inhalation	:	No known significant effects or critical hazards.
Skin contact	:	No known significant effects or critical hazards.
Ingestion	:	No known significant effects or critical hazards.
Symptoms related to the physical,	chemi	cal and toxicological characteristics
Eye contact	:	No specific data.
Inhalation	:	No specific data.
Skin contact	:	No specific data.
Ingestion	:	No specific data.
Delayed and immediate effects as	well as	s chronic effects from short and long-term exposure
Short term exposure		
Potential immediate effects	:	Not available.
Potential delayed effects	:	Not available.
Long term exposure		
Potential immediate effects	:	Not available.
Potential delayed effects	:	Not available.
Potential chronic health effects		
Conclusion/Summary	:	Mixture.Not fully tested.
General Carcinogenicity	:	No known significant effects or critical hazards. No known significant effects or critical hazards.

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Mutagenicity Teratogenicity **Developmental effects Fertility effects** 

No known significant effects or critical hazards. :

No known significant effects or critical hazards. :

No known significant effects or critical hazards. : :

No known significant effects or critical hazards.

Numerical measures of toxicity

#### Acute toxicity estimates

Not available.

# Section 12. Ecological information

### **Toxicity**

Product/ingredient name	Result	Species	Exposure
Di(2-ethylhexyl)phthalate		· – –	• –
	Acute LC50 1,106.2 mg/l Fresh	Fish - Fish	96 h
	water		
	Acute LC50 11,000 µg/l Fresh	Aquatic invertebrates.	48 h
	water	Daphnia	
	Acute EC50 133 µg/l Fresh water	Aquatic invertebrates.	48 h
		Daphnia	
	Acute EC50 2 mg/l Fresh water	Aquatic invertebrates.	48 h
		Daphnia	
	Acute LC50 3.31 mg/l Fresh water	Aquatic invertebrates.	48 h
		Daphnia	
	Acute EC50 31,000,000 µg/l	Aquatic plants - Algae	96 h
	Marine water		
	Acute NOEC 76 µg/l Marine water	Aquatic plants - Algae	3 d
	Chronic NOEC 502 µg/l Fresh	Fish - Fish	90 d
	water		
	Chronic NOEC 12 µg/l Fresh water	Fish - Fish	28 d
	Chronic NOEC 12 µg/l Fresh water	Fish - Fish	28 d
	Chronic NOEC 12 µg/l Fresh water	Fish - Fish	28 d
	Chronic NOEC 40 µg/l Fresh water	Fish - Fish	35 d
	Chronic NOEC 77 µg/l Fresh water	Aquatic invertebrates.	21 d
		Daphnia	
	Chronic NOEC 0.64 mg/l Fresh	Aquatic invertebrates.	21 d
	water	Daphnia	
	Chronic NOEC 0.64 mg/l Fresh	Aquatic invertebrates.	21 d
	water	Daphnia	



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	Chronic NC	DEC 109 µg/l Fresh	Aquatic invertebrates.	21 d		
	water		Crustaceans			
GEON HC17580 CLEAR 151	0					
Remarks - Acute - Aquatic	Chemicals a	are not readily available as	s they are bound within the	polymer matrix.		
invertebrates.:						
Conclusion/Summary	:	Chemicals are not readily	y available as they are bound	nd within the		
		polymer matrix.				
Persistence and degradability						
Conclusion/Summary	:	Chemicals are not readily polymer matrix.	y available as they are bound	nd within the		
Conclusion/Summary	:	Chemicals are not readily polymer matrix.	y available as they are boun	nd within the		

### **Bioaccumulative potential**

Product/ingredient name	LogPow	BCF	Potential
Di(2-ethylhexyl)phthalate	7.6	1,380.00	high

#### **Mobility in soil**

Soil/water partition coefficient (KOC)	:	Not available.
Other adverse effects	:	No known significant effects or critical hazards.

# Section 13. Disposal considerations

**Disposal methods** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

### United States - RCRA Acute hazardous waste "P" List: Not listed



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### United States - RCRA Toxic hazardous waste "U" List: Listed

Ingredient	CAS #	Status	Reference number
Di(2-ethylhexyl)phthalate	117-81-7	Listed	

# Section 14. Transport information

U.S.DOT 49CFR Ground/Air/Water	:	Not regulated for transportation.
International Air ICAO/IATA	:	Consult mode specific transport rules
International Water IMO/IMDG	:	Consult mode specific transport rules

# Section 15. Regulatory information

U.S. Federal regulations	:	<b>United States - TSCA 12(b) - Chemical export notification:</b> None of the components are listed.
		United States - TSCA 4(a) - Final Test Rules: Not listed
		United States - TSCA 4(a) - ITC Priority list: Not listed
		United States - TSCA 4(a) - Proposed test rules: Not listed
		United States - TSCA 4(f) - Priority risk review: Not listed
		United States - TSCA 5(a)2 - Final significant new use rules: Not listed
		<b>United States - TSCA 5(a)2 - Proposed significant new use rules:</b> Not listed
		United States - TSCA 5(e) - Substances consent order: Not listed
		United States - TSCA 6 - Final risk management: Not listed
		United States - TSCA 6 - Proposed risk management: Not listed
		United States - TSCA 8(a) - Chemical risk rules: Not listed
		United States - TSCA 8(a) - Dioxin/Furane precusor: Not listed
		United States - TSCA 8(a) - Chemical Data Reporting (CDR): Not
		determined
		United States - TSCA 8(a) - Preliminary assessment report
		(PAIR): Listed 4-Nonylphenol, branched
		<b>United States - TSCA 8(c) - Significant adverse reaction (SAR):</b> Not listed
		United States - TSCA 8(d) - Health and safety studies: Not listed
		United States - EPA Clean water act (CWA) section 307 - Priority

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pollutants: Listed Vinyl chloride monomer Miscellaneous Zinc Compounds Di(2-ethylhexyl)phthalate

United States - EPA Clean water act (CWA) section 311 -Hazardous substances: Not listed United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Flammable substances: Not listed United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Toxic substances: Not listed United States - Department of commerce - Precursor chemical: Not listed

Clean Air Act Section 112(b) Hazardous Air Pollutants (HAPs)	:	Listed
Clean Air Act Section 602 Class I	:	Not listed
Substances		
Clean Air Act Section 602 Class II	:	Not listed
Substances		
DEA List I Chemicals (Precursor	:	Not listed
Chemicals)		
DEA List II Chemicals (Essential	:	Not listed
Chemicals)		

### US. EPA CERCLA Hazardous Substances (40 CFR 302)

Chemical Name	CAS-No.	RQ for component
Di(2-ethylhexyl)phthalate	117-81-7	100 lb(s) 45.4 kg

### SARA 311/312

Classification

Not applicable.

:

### **Composition/information on ingredients**

Name	%	Classification
Di(2-ethylhexyl)phthalate	30 - 60	AH, CH

#### SARA 313

	Product name	CAS number	%
Form R - Reporting	Di(2-ethylhexyl)phthalate	117-81-7	30 - 60
requirements			



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Supplier notification Di	(2-ethylhexyl)phthalat	e 117-81-7	30 - 60
SARA 313 notifications must not be d include copying and redistribution of t			
State regulations			
Massachusetts	: None of the con	ponents are listed.	
New York		omponents are listed:	
New Jersey	: The following c	omponents are listed: -, homopolymer	
	Di(2-ethylhexy		
Pennsylvania		omponents are listed:	
•	Di(2-ethylhexy		
United States inventory (TSCA 8b) Canada inventory	-	are listed or exempted. are listed or exempted	
International regulations	• The component	, are instea of exempted.	
nventory list			
Australia	: Not determined	1.	
Canada	: All component	s are listed or exempted	
China	: Not determined	1.	
Europe inventory		s are listed or exempted	l.
Japan	: Not determined		
New Zealand	: Not determined		
Philippines	: Not determined		
Republic of Korea	: Not determined		
Taiwan	: Not determined		
<b>Tl</b>			
Turkey United States	: Not determined : All component	l. s are listed or exempted	

# Section 16. Other information

Hazardous Material Information System (U.S.A.) :



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Health	*	1
Flammability		0
Physical hazards		0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks Although HMIS® ratings are not required on SDSs under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868. The customer is responsible for determining the PPE code for this material.

History

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Date of printing	:	04/11/2018
Date of issue/Date of revision	:	04/11/2017
Date of previous issue	:	00/00/0000
Version	:	1.0
Key to abbreviations	:	ATE = Acute Toxicity Estimate
·		BCF = Bioconcentration Factor
		GHS = Globally Harmonized System of Classification and Labelling of
		Chemicals
		IATA = International Air Transport Association
		IBC = Intermediate Bulk Container
		IMDG = International Maritime Dangerous Goods
		LogPow = logarithm of the octanol/water partition coefficient
		MARPOL = International Convention for the Prevention of Pollution From
		Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine
		pollution)
		$\hat{U}N = United Nations$
References	:	Not available.

#### Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the abovenamed supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist. Particularly this information may not be valid for such material used in conjunction with any other materials or in any process, unless specified in the text.