

DM691#48 TURQUOISE NON-PHTHALATE

Version Number 1.4 Revision Date 03/13/2025

Page 1 of 14 Print Date 04/12/2025

SAFETY DATA SHEET

DM691#48 TURQUOISE NON-PHTHALATE

Section 1. Identification		
GHS product identifier	:	DM691#48 TURQUOISE NON-PHTHALATE
Chemical name	:	Mixture
CAS number	:	Mixture
Other means of identification	:	FO20046069
Product type	:	liquid
Relevant identified uses of the subs	tance	e or mixture and uses advised against
Product use	:	Industrial applications. Plastics.
Supplier's details	:	AVIENT CORPORATION
		33587 Walker Road, Avon Lake, OH 44012
		1 (440) 930-1000 or 1 (844) 4AVIENT
Emergency telephone number	:	CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or
(with hours of operation)		accident).

Section 2. Hazards identification

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions. Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period.

OSHA/HCS status	:	While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.
Classification of the substance or mixture	:	Not classified.
GHS label elements		
Signal word	:	No signal word.
		1/14

DM691#48 TURQUOISE NON-PHTHALATE

:

Version Number 1.4 Revision Date 03/13/2025



Page 2 of 14 Print Date 04/12/2025

Hazard statements

No known significant effects or critical hazards.

Precautionary statements

	:	Not applicable.
Prevention	:	Not applicable.
Response	:	Not applicable.
Storage	:	Not applicable.
Disposal	:	Not applicable.
Supplemental label elements	:	None known.
Hazards not otherwise classified	:	None known.
		Not available.

Section 3. Composition/information on ingredients

Substance/mixture	:	Mixture
Chemical name	:	Mixture
Other means of identification	:	FO20046069

CAS number/other identifiers

Ingredient name	%	CAS number
Titanium dioxide	>= 0.3 - <= 1	13463-67-7

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact	: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.	
Inhalation	: Remove victim to fresh air and keep at rest in a position comfortable	
	for breathing. Get medical attention if symptoms occur.	
Skin contact	: Flush contaminated skin with plenty of water. Remove contaminated	
	clothing and shoes. Get medical attention if symptoms occur.	



DM691#48 TURQUOISE NON-PHTHALATE

Version Number 1.4 Revision Date 03/13/2025 Page 3 of 14 Print Date 04/12/2025

Ingestion Wash out mouth with water. If material has been swallowed and the : exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur. Most important symptoms/effects, acute and delayed Potential acute health effects Eve contact No known significant effects or critical hazards. : Inhalation No known significant effects or critical hazards. : No known significant effects or critical hazards. Skin contact : No known significant effects or critical hazards. Ingestion **Over-exposure signs/symptoms** Eye contact No specific data. No specific data. Inhalation : Skin contact No specific data. No specific data. Ingestion : Indication of immediate medical attention and special treatment needed, if necessary Treat symptomatically. Contact poison treatment specialist Notes to physician : immediately if large quantities have been ingested or inhaled. **Specific treatments** No specific treatment. : **Protection of first-aiders** No action shall be taken involving any personal risk or without : suitable training.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media Unsuitable extinguishing media	:	In case of fire, use water spray (fog), foam, dry chemical or CO ₂ . None known.
Specific hazards arising from the chemical Hazardous thermal decomposition products	:	In a fire or if heated, a pressure increase will occur and the container may burst. May emit Hydrogen Chloride (HCl). Decomposition products may include the following materials: carbon dioxide carbon monoxide



DM691#48 TURQUOISE NON-PHTHALATE

Version Number 1.4 Revision Date 03/13/2025 Page 4 of 14 Print Date 04/12/2025

		sulfur oxides halogenated compounds
Special protective actions for fire- fighters	:	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	:	Fire-fighters should wear appropriate protective equipment and self- contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment.
For emergency responders	:	If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for containn	nent a	nd cleaning up
Small spill	:	Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	:	Stop leak if without risk. Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

DM691#48 TURQUOISE NON-PHTHALATE

Version Number 1.4 Revision Date 03/13/2025 Page 5 of 14 Print Date 04/12/2025

Precautions for safe handling

Protective measures Advice on general occupational hygiene	:	Put on appropriate personal protective equipment (see Section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Titanium dioxide	OSHA PEL 1989 (1989-03-01)
	TWA 10 mg/m3 Form: Total dust
	OSHA PEL (1993-06-30)
	TWA 15 mg/m3 Form: Total dust
	ACGIH TLV (2022-01-06)
	TWA 0.2 mg/m3 Form: respirable fraction, nanoscale particles
	TWA 2.5 mg/m3 Form: respirable fraction, finescale particles

Appropriate engineering controls	:	Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
Environmental exposure controls	:	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

ÀVIENT



DM691#48 TURQUOISE NON-PHTHALATE

Version Number 1.4 Revision Date 03/13/2025 Page 6 of 14 Print Date 04/12/2025

Hygiene measures Eye/face protection	:	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location. Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.
Skin protection		
Hand protection	:	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
Body protection	:	Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Other skin protection	:	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	:	Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

Appearance

Physical state	:	liquid [liquid]
Color	:	BLUE
Odor	:	Not available.
Odor threshold	:	Not available.
рН	:	Not available.
Melting point	:	Not available.
Boiling point	:	Not available.
Flash point	:	Not available.
Burning time	:	Not available.
Burning rate	:	Not available.
Evaporation rate	:	Not available.
Flammability (solid, gas)	:	Not available.
Lower and upper explosive	:	Lower: Not available.

ÀVIENT

DM691#48 TURQUOISE NON-PHTHALATE

Version Number 1.4 Revision Date 03/13/2025

Page 7 of 14 Print Date 04/12/2025

(flammable) limits		Upper: Not available.
Vapor pressure	:	Not available.
Vapor density	:	Not available.
Relative density	:	Not available.
Solubility	:	Not available.
Solubility in water	:	Not available.
Partition coefficient: n-	:	Not applicable.
octanol/water		
Auto-ignition temperature	:	Not available.
Decomposition temperature	:	Not available.
SADT	:	Not available.
Viscosity	:	Dynamic: Not available.
		Kinematic: Not available.
<u>Aerosol product</u>		
<u>Aerosol product</u> Heat of combustion	:	Not available.
	:	Not available. Not available.
Heat of combustion	:	
Heat of combustion Ignition distance	:	Not available.
Heat of combustion Ignition distance Enclosed space ignition - Time	:	Not available.
Heat of combustion Ignition distance Enclosed space ignition - Time equivalent	:	Not available. Not available.
Heat of combustion Ignition distance Enclosed space ignition - Time equivalent Enclosed space ignition -	:	Not available. Not available.

Section 10. Stability and reactivity

Reactivity	:	No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	:	Stable under recommended storage and handling conditions (see Section 7).
Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	:	Keep away from extreme heat and oxidizing agents.
Incompatible materials	:	Avoid contact with acetal homopolymers and acetyl homopolymers during processing.
Hazardous decomposition products	:	Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity



DM691#48 TURQUOISE NON-PHTHALATE

Version Number 1.4 Revision Date 03/13/2025 Page 8 of 14 Print Date 04/12/2025

Product/ingredient name	Result	Species	Dose	Exposure
Titanium oxide (TiO2)				
	LC50 Inhalation	Rat - Male	6.82 Mg/l	4 h
	Dusts and mists		-	
	LD50 Dermal	Rabbit	> 5,000 mg/kg	-
Conclusion/Summary	: Mixture	e.Not fully tested	l.	
Irritation/Corrosion				
Conclusion/Summary				
Skin		e.Not fully tested		
Eyes	: Mixtur	e.Not fully tested	d.	
Respiratory	: Mixtu	e.Not fully tested	d.	
<u>Sensitization</u>				
Conclusion/Summary				
Skin	: Mixtur	e.Not fully tested	d.	
Respiratory	: Mixtur	e.Not fully tested	d.	
<u>Mutagenicity</u>				
Conclusion/Summary	: Mixtur	e.Not fully tested	d.	
<u>Carcinogenicity</u>				
Conclusion/Summary	: Mixtu	e.Not fully tested	d.	
Classification				
Product/ingredient name	OSHA IA	RC N	ГР	
Titanium oxide (TiO2)	- 2B	-		
<u>Reproductive toxicity</u> Conclusion/Summary	: Mixtur	e.Not fully tester	d.	
Teratogenicity				
	2 <i>e</i>¹ - 1	NT / C 11	1	
Conclusion/Summary	: Mixtu	e.Not fully tested	1.	
Specific target organ toxicity Not available.	(single exposure)			
Specific target organ toxicity Not available.	(repeated exposure	<u>)</u>		
i tot a tanaoic.				



DM691#48 TURQUOISE NON-PHTHALATE

Version Number 1.4 Revision Date 03/13/2025 Page 9 of 14 Print Date 04/12/2025

Aspiration hazard Not available. Information on the likely routes of exposure Potential acute health effects	:	Not available.
Eye contact Inhalation Skin contact Ingestion <u>Symptoms related to the physical, ch</u>	: : : nemi	No known significant effects or critical hazards. No known significant effects or critical hazards. No known significant effects or critical hazards. No known significant effects or critical hazards.
	: : : 1150 (No specific data. No specific data. No specific data. No specific data. chronic effects from short and long term exposure
<u>Short term exposure</u> Potential immediate effects Potential delayed effects <u>Long term exposure</u>	:	Not available. Not available.
Potential immediate effects Potential delayed effects <u>Potential chronic health effects</u>	:	Not available. Not available.
Conclusion/Summary General	:	Mixture.Not fully tested. No known significant effects or critical hazards.
General Carcinogenicity Mutagenicity Teratogenicity Developmental effects Fertility effects		No known significant effects or critical hazards. No known significant effects or critical hazards.
		effects or critical hazards.

Numerical measures of toxicity



DM691#48 TURQUOISE NON-PHTHALATE

:

Version Number 1.4 Revision Date 03/13/2025 Page 10 of 14 Print Date 04/12/2025

Acute toxicity estimates N/A

Other information

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
Titanium oxide (TiO2)		· -	
	Acute LC50 > 1,000 Mg/l Marine water	Fish - Fundulus heteroclitus	96 h
	Acute LC50 3 Mg/l Fresh water	Crustaceans - Ceriodaphnia dubia	48 h
	Acute LC50 6.5 Mg/l Fresh water	Daphnia - Daphnia pulex	48 h

Conclusion/Summary

Persistence and degradability

Conclusion/Summary : Not available.

Bioaccumulative potential

Not available.

Mobility in soil

Soil/water partition coefficient : Not available. (KOC)

Other adverse effects

: No known significant effects or critical hazards.

Section 13. Disposal considerations

:

Disposal methods

The generation of waste should be avoided or minimized wherever



DM691#48 TURQUOISE NON-PHTHALATE

Version Number 1.4 Revision Date 03/13/2025 Page 11 of 14 Print Date 04/12/2025

possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

United States - RCRA Acute hazardous waste "P" List: Not listed

United States - RCRA Toxic hazardous waste "U" List: Not listed

Section 14. Transport information

U.S.DOT 49CFR Ground/Air/Water	:	Not regulated for transportation.
International Air ICAO/IATA	:	Consult mode specific transport rules
International Water IMO/IMDG	:	Consult mode specific transport rules

Section 15. Regulatory information

U.S. Federal regulations	:	 United States - TSCA 12(b) - Chemical export notification: None of the components are listed. United States - TSCA 4(a) - Final Test Rules: Not listed United States - TSCA 4(a) - ITC Priority list: Not listed United States - TSCA 4(a) - Proposed test rules: Not listed United States - TSCA 4(f) - Priority risk review: Not listed United States - TSCA 4(f) - Priority risk review: Not listed United States - TSCA 5(a)2 - Final significant new use rules: Not listed United States - TSCA 5(a)2 - Proposed significant new use rules: Not listed United States - TSCA 5(e) - Substances consent order: Not listed United States - TSCA 6 - Final risk management: Not listed United States - TSCA 6 - Proposed risk management: Not listed United States - TSCA 8(a) - Chemical risk rules: Not listed
		A A /A A



DM691#48 TURQUOISE NON-PHTHALATE

Version Number 1.4 Revision Date 03/13/2025 Page 12 of 14 Print Date 04/12/2025

		United States - TSCA 8(a) - Dioxin/Furane precusor: Not listed United States - TSCA 8(a) - Chemical Data Reporting (CDR): Not determined United States - TSCA 8(a) - Preliminary assessment report (PAIR): Not listed United States - TSCA 8(c) - Significant adverse reaction (SAR): Not listed United States - TSCA 8(d) - Health and safety studies: Not listed United States - EPA Clean water act (CWA) section 307 - Priority pollutants: Listed 2-Ethylhexanoic acid zinc salt Phthalocyanine Blue
		Phenol Phthalocyanine green Vinyl chloride monomer
		United States - EPA Clean water act (CWA) section 311 - Hazardous substances: Listed United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Flammable substances: Not listed United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Toxic substances: Not listed United States - Department of commerce - Precursor chemical: Not listed
Clean Air Act Section 112(b) Hazardous Air Pollutants (HAPs)	:	Listed
Clean Air Act Section 602 Class I Substances	:	Not listed
Clean Air Act Section 602 Class II Substances	:	Not listed
DEA List I Chemicals (Precursor Chemicals)	:	Not listed
DEA List II Chemicals (Essential Chemicals)	:	Not listed
US. EPA CERCLA Hazardous Subs	tance	es (40 CFR 302)

not applicable

SARA 311/312

Classification

: Not applicable.

Composition/information on ingredients

No products were found.

110 produces were round.		
Name	%	Classification
		12/14



DM691#48 TURQUOISE NON-PHTHALATE

Version Number 1.4 Revision Date 03/13/2025

Page 13 of 14 Print Date 04/12/2025

Titanium oxide (TiO2)	>= 0.3 - <= 1	CARCINOGENICITY - Category 2

Not applicable.

State regulations		
Massachusetts	: None of the components are listed.	
New York	: None of the components are listed.	
New Jersey	: The following components are listed: Ethene, chloro-, homopolymer Paraffins, petroleum, normal C5-20	
Pennsylvania California Prop. 65	: None of the components are listed.	

<u>California Prop. 65</u>

WARNING: This product can expose you to Titanium dioxide, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

Ingredient name	No significant risk level	Maximum acceptable dosage level
Titanium dioxide	-	-

United States inventory (TSCA 8b)	:	All components are active or exempted.
Canada inventory	:	All components are listed or exempted.
International regulations Inventory list		
Australia	:	All components are listed or exempted.
Canada	:	All components are listed or exempted.
China	:	All components are listed or exempted.
Eurasian Economic Union	:	Russian Federation inventory: Not determined.
Japan	:	Japan inventory (CSCL): Not determined.
		Japan inventory (ISHL): Not determined.
New Zealand	:	All components are listed or exempted.
Philippines	:	All components are listed or exempted.
Republic of Korea	:	Not determined.
Taiwan	:	All components are listed or exempted.
Thailand	:	Not determined.
Turkey	:	Not determined.
United States	:	All components are active or exempted.
Viet Nam	:	Not determined.

Section 16. Other information



DM691#48 TURQUOISE NON-PHTHALATE

Version Number 1.4 Revision Date 03/13/2025 Page 14 of 14 Print Date 04/12/2025

Hazardous Material Information System (U.S.A.)

Health	/	0
Flammability		0
Physical hazards		0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual. History

<u>HISTOLA</u>		
Date of printing	:	04/12/2025
Date of issue/Date of revision	:	03/13/2025
Date of previous issue	:	02/01/2021
Version	:	1.4
Key to abbreviations	:	ATE = Acute Toxicity Estimate
		BCF = Bioconcentration Factor
		GHS = Globally Harmonized System of Classification and Labelling of
		Chemicals
		IATA = International Air Transport Association
		IBC = Intermediate Bulk Container
		IMDG = International Maritime Dangerous Goods
		LogPow = logarithm of the octanol/water partition coefficient
		MARPOL = International Convention for the Prevention of Pollution From
		Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine
		pollution)
		UN = United Nations
References	:	Not available.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the abovenamed supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist. Particularly this information may not be valid for such material used in conjunction with any other materials or in any process, unless specified in the text.