MIXE4001 EF MIXOPAKE MAGENTA

Version Number 1.14 Revision Date 02/18/2025



Page 1 of 15 Print Date 04/11/2025

SAFETY DATA SHEET

MIXE4001 EF MIXOPAKE MAGENTA

Section 1. Identification	n	
GHS product identifier	:	MIXE4001 EF MIXOPAKE MAGENTA
Chemical name	:	Mixture
CAS number	:	Mixture
Other means of identification	:	FO00016027
Product type	:	solid
Relevant identified uses of the subs	tance	or mixture and uses advised against
Product use	:	Industrial applications. Plastics.
Supplier's details	:	AVIENT CORPORATION
		33587 Walker Road, Avon Lake, OH 44012
		1 (440) 930-1000 or 1 (844) 4AVIENT
Emergency telephone number	:	CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or
(with hours of operation)		accident).

Section 2. Hazards identification

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. After handling, always wash hands thoroughly with soap and water.

OSHA/HCS status	:	While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.
Classification of the substance or mixture	:	Not classified.
GHS label elements		
Signal word Hazard statements	:	No signal word. No known significant effects or critical hazards.

MIXE4001 EF MIXOPAKE MAGENTA

Version Number 1.14 Revision Date 02/18/2025 Page 2 of 15 Print Date 04/11/2025

ÄVIENT

Precautionary statements

	:	Not applicable.
Prevention	:	Not applicable.
Response	:	Not applicable.
Storage	:	Not applicable.
Disposal	:	Not applicable.
Supplemental label elements	:	None known.
Hazards not otherwise classified	:	None known.
		Not available.

Section 3. Composition/information on ingredients

Substance/mixture	:	Mixture
Chemical name	:	Mixture
Other means of identification	:	FO00016027

CAS number/other identifiers

Ingredient name	%	CAS number
Titanium dioxide	>= 5 - <= 10	13463-67-7

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact	: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.
Inhalation	: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
	2/15

MIXE4001 EF MIXOPAKE MAGENTA



Version Number 1.14 Revision Date 02/18/2025 Page 3 of 15 Print Date 04/11/2025

Skin contact	Flush contaminated skin with plenty of water. Remove contaminated
Ingestion :	clothing and shoes. Get medical attention if symptoms occur. Wash out mouth with water. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.
Most important symptoms/effects, acute	e and delayed
Potential acute health effects	
Eye contact	No known significant effects or critical hazards.
Inhalation	
Skin contact	8
Ingestion	No known significant effects or critical hazards.
Over-exposure signs/symptoms	
Eye contact	No specific data.
Inhalation	No specific data.
Skin contact	No specific data.
Ingestion	No specific data.
Indication of immediate medical atten	tion and special treatment needed, if necessary
Notes to physician :	In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	No specific treatment.
Protection of first-aiders	No action shall be taken involving any personal risk or without suitable training.
See toxicological information (Section	11)

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media Unsuitable extinguishing media	:	In case of fire, use water spray (fog), foam, dry chemical or CO ₂ . None known.
Specific hazards arising from the chemical	:	No specific fire or explosion hazard.
Hazardous thermal	:	May emit Hydrogen Chloride (HCl).

MIXE4001 EF MIXOPAKE MAGENTA

Version Number 1.14 Revision Date 02/18/2025



Page 4 of 15 Print Date 04/11/2025

decomposition products		Decomposition products may include the following materials: carbon dioxide carbon monoxide nitrogen oxides sulfur oxides halogenated compounds metal oxide/oxides
Special protective actions for fire- fighters	:	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	:	Fire-fighters should wear appropriate protective equipment and self- contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel For emergency responders	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment. If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for containmen	nt ai	nd cleaning up
Small spill	:	Move containers from spill area. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.
Large spill	:	Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

MIXE4001 EF MIXOPAKE MAGENTA



Version Number 1.14 Revision Date 02/18/2025 Page 5 of 15 Print Date 04/11/2025

Precautions for safe handling

Protective measures Advice on general occupational hygiene	:	Put on appropriate personal protective equipment (see Section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Titanium dioxide	OSHA PEL 1989 (1989-03-01) TWA 10 mg/m3 Form: Total dust OSHA PEL (1993-06-30) TWA 15 mg/m3 Form: Total dust ACGIH TLV (2022-01-06) TWA 0.2 mg/m3 Form: respirable fraction, nanoscale particles TWA 2.5 mg/m3 Form: respirable fraction, finescale particles

Appropriate engineering controls Environmental exposure controls	:	Good general ventilation should be sufficient to control worker exposure to airborne contaminants. Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measures		
Hygiene measures	:	Wash hands, forearms and face thoroughly after handling chemical



MIXE4001 EF MIXOPAKE MAGENTA

Version Number 1.14 Revision Date 02/18/2025 Page 6 of 15 Print Date 04/11/2025

Eye/face protection	:	products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location. Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.
Skin protection		
Hand protection	:	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
Body protection	:	Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Other skin protection	:	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	:	Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

Appearance

Physical state	:	solid [Paste.]
Color	:	PURPLE
Odor	:	Faint odor.
Odor threshold	:	Not available.
pН	:	Not available.
Melting point	:	Not available.
Boiling point	:	Not available.
Flash point	:	Not applicable.
Burning time		Not available.
Burning rate		Not available.
Evaporation rate		Not available.
Flammability (solid, gas)	:	Not available.

MIXE4001 EF MIXOPAKE MAGENTA

Version Number 1.14 Revision Date 02/18/2025



Page 7 of 15 Print Date 04/11/2025

Lower and upper explosive (flammable) limits	:	Lower: Not applicable. Upper: Not applicable.
Vapor pressure	:	Not available.
Vapor density	:	Not applicable.
Relative density	:	Not available.
Solubility	:	Not available.
Solubility in water	:	insoluble in water.
Partition coefficient: n- octanol/water	:	Not applicable.
Auto-ignition temperature	:	Not applicable.
Decomposition temperature SADT Viscosity	: : :	Not available. Not available. Dynamic: Not available. Kinematic: Not applicable.
Aerosol product		
Heat of combustion	:	Not available.
Ignition distance	:	Not available.
Enclosed space ignition - Time	:	Not available.
equivalent Enclosed space ignition - Deflagration density	:	Not available.
Flame height	:	Not available.
Flame duration	:	Not available.

Section 10. Stability and reactivity

Reactivity	:	No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	:	Stable under recommended storage and handling conditions (see Section 7).
Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	:	Keep away from extreme heat and oxidizing agents.
Incompatible materials	:	Avoid contact with acetal homopolymers and acetyl homopolymers during processing.
Hazardous decomposition products	:	Under normal conditions of storage and use, hazardous decomposition products should not be produced.

MIXE4001 EF MIXOPAKE MAGENTA

Version Number 1.14 Revision Date 02/18/2025 Page 8 of 15 Print Date 04/11/2025

Section 11. Toxicological information

Information on toxicological effects

roduct/ingredient name	Result	Species	Dose	Exposure
itanium oxide (TiO2)				
	LC50 Inhalation	Rat - Male	6.82 Mg/l	4 h
	Dusts and mists			
	LD50 Dermal	Rabbit	> 5,000 mg/kg	-
Conclusion/Summary	: Mixtur	e.Not fully teste	ed.	
ritation/Corrosion				
Conclusion/Summary				
Skin	: Mixtu	re.Not fully test	ed.	
Eyes	: Mixtu	re.Not fully test	ed.	
Respiratory	: Mixtu	re.Not fully test	ed.	
ensitization				
Conclusion/Summary				
Skin	: Mixtu	re.Not fully test	ed.	
Respiratory	: Mixtur	re.Not fully test	ed.	
Iutagenicity				
Conclusion/Summary	: Mixtu	re.Not fully test	ed.	
arcinogenicity				
Conclusion/Summary	: Mixtu	re.Not fully test	ed.	
Classification				
Product/ingredient name	OSHA IA	RC N	TP	
Titanium oxide (TiO2)	- 2B	-		

Reproductive toxicity

Conclusion/Summary : Mixture.Not fully tested.

Teratogenicity



MIXE4001 EF MIXOPAKE MAGENTA

Version Number 1.14 Revision Date 02/18/2025



Page 9 of 15 Print Date 04/11/2025

Conclusion/Summary	:	Mixture.Not fully tested.
Specific target organ toxicity (single Not available.	<u>expo</u>	<u>sure)</u>
Specific target organ toxicity (repeat Not available.	ted ex	<u>kposure)</u>
Aspiration hazard Not available.		
Information on the likely routes of exposure	:	Not available.
Potential acute health effects		
Eye contact Inhalation Skin contact Ingestion	: : :	No known significant effects or critical hazards. No known significant effects or critical hazards. No known significant effects or critical hazards. No known significant effects or critical hazards.
Symptoms related to the physical, ch	nemio	cal and toxicological characteristics
Eye contact Inhalation Skin contact Ingestion		No specific data. No specific data. No specific data. No specific data. hronic effects from short and long term exposure
Short term exposure	<u>1150 C</u>	in onic effects if our short and long term exposure
Potential immediate effects Potential delayed effects Long term exposure	:	Not available. Not available.
Potential immediate effects Potential delayed effects	:	Not available. Not available.
Potential chronic health effects		
Conclusion/Summary	:	Mixture.Not fully tested.
General Carcinogenicity Mutagenicity	:	No known significant effects or critical hazards. No known significant effects or critical hazards. No known significant effects or critical hazards.

MIXE4001 EF MIXOPAKE MAGENTA



Version Number 1.14 Revision Date 02/18/2025 Page 10 of 15 Print Date 04/11/2025

Teratogenicity Developmental effects Fertility effects	:	No known significant effects or critical hazards. No known significant effects or critical hazards. No known significant effects or critical hazards. No known significant effects or critical hazards.
Numerical measures of toxicity		
<u>Acute toxicity estimates</u> N/A		
Other information	:	This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
Titanium oxide (TiO2)			
	Acute LC50 > 1,000 Mg/l	Fish - Fundulus heteroclitus	96 h
	Marine water		
	Acute LC50 3 Mg/l Fresh water	Crustaceans - Ceriodaphnia dubia	48 h
	Acute LC50 6.5 Mg/l Fresh water	Daphnia - Daphnia pulex	48 h
MIXE4001 EF MIXOPAKE M	AGENTA		
Remarks - Acute - Aquatic invertebrates.:	Chemicals are not readily available	e as they are bound within the po	lymer matrix.
Conclusion/Summary	: Chemicals are not readily available as they are bound within the polymer matrix.		
Persistence and degradability			
Conclusion/Summary	: Chemicals are not read polymer matrix.	dily available as they are bound w	ithin the
Conclusion/Summary	: Chemicals are not read polymer matrix.	dily available as they are bound w	rithin the
	10/15		

MIXE4001 EF MIXOPAKE MAGENTA

Version Number 1.14 Revision Date 02/18/2025



Page 11 of 15 Print Date 04/11/2025

Bioaccumulative potential Not available.		
<u>Mobility in soil</u>		
Soil/water partition coefficient (KOC)	:	Not available.
Other adverse effects	:	No known significant effects or critical hazards.
Section 13. Disposal c	onsi	iderations
Disposal methods	:	The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental

should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

United States - RCRA Acute hazardous waste "P" List: Not listed

United States - RCRA Toxic hazardous waste "U" List: Not listed

Section 14. Transport information

U.S.DOT 49CFR Ground/Air/Water	:	Not regulated for transportation.
International Air ICAO/IATA	:	Not classified as dangerous goods under transport regulations.
International Water IMO/IMDG	:	Not classified as dangerous goods under transport regulations.

Section 15. Regulatory information

MIXE4001 EF MIXOPAKE MAGENTA

Version Number 1.14 Revision Date 02/18/2025



Page 12 of 15 Print Date 04/11/2025

U.S. Federal regulations	:	 United States - TSCA 12(b) - Chemical export notification: None of the components are listed. United States - TSCA 4(a) - Final Test Rules: Not listed United States - TSCA 4(a) - ITC Priority list: Not listed United States - TSCA 4(a) - Proposed test rules: Not listed United States - TSCA 4(f) - Priority risk review: Not listed United States - TSCA 5(a) - Final significant new use rules: Not listed United States - TSCA 5(a) - Proposed significant new use rules: Not listed United States - TSCA 5(a) - Proposed significant new use rules: Not listed United States - TSCA 5(a) - Proposed significant new use rules: Not listed United States - TSCA 5(e) - Substances consent order: Not listed United States - TSCA 6 - Final risk management: Not listed United States - TSCA 6 - Proposed risk management: Not listed United States - TSCA 8(a) - Chemical risk rules: Not listed United States - TSCA 8(a) - Dioxin/Furane precusor: Not listed United States - TSCA 8(a) - Chemical Data Reporting (CDR): Not determined United States - TSCA 8(c) - Significant adverse reaction (SAR): Not listed United States - TSCA 8(c) - Significant adverse reaction (SAR): Not listed United States - TSCA 8(d) - Health and safety studies: Not listed United States - TSCA 8(d) - Health and safety studies: Not listed United States - EPA Clean water act (CWA) section 311 - Hazardous substances: Listed United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Flammable substances: Not listed United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Flammable substances: Not listed
Clean Air Act Section 112(b) Hazardous Air Pollutants (HAPs)	:	Listed
Clean Air Act Section 602 Class I Substances	:	Not listed
Clean Air Act Section 602 Class II Substances	:	Not listed
DEA List I Chemicals (Precursor Chemicals)	:	Not listed
DEA List II Chemicals (Essential Chemicals)	:	Not listed



MIXE4001 EF MIXOPAKE MAGENTA

Version Number 1.14 Revision Date 02/18/2025 Page 13 of 15 Print Date 04/11/2025

US. EPA CERCLA Hazardous Substances (40 CFR 302)

not applicable

SARA 311/312

Classification

Not applicable.

:

Composition/information on ingredients

No products were found.

Name	%	Classification
Titanium oxide (TiO2)	>= 5 - <= 10	CARCINOGENICITY - Category 2

Not applicable.

State regulations Massachusetts The following components are listed: : Titanium dioxide None of the components are listed. New York : The following components are listed: **New Jersey** : Ethene, chloro-, homopolymer Titanium dioxide Paraffins, petroleum, normal C5-20 Pennsylvania The following components are listed: : Titanium dioxide

California Prop. 65

WARNING: This product can expose you to Titanium dioxide, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

Ingredient name	No significant risk level	Maximum acceptable dosage level
Titanium dioxide	-	-

United States inventory (TSCA 8b)	:	Not determined.
Canada inventory	:	At least one component is not listed in DSL but all such components are listed in NDSL.
International regulations		

MIXE4001 EF MIXOPAKE MAGENTA

Version Number 1.14 Revision Date 02/18/2025



Page 14 of 15 Print Date 04/11/2025

Inventory list

Australia Canada	:	Not determined. At least one component is not listed in DSL but all such components are listed in NDSL.
China	:	Not determined.
Eurasian Economic Union	:	Russian Federation inventory: Not determined.
Japan	:	Japan inventory (CSCL): Not determined.
		Japan inventory (ISHL): Not determined.
New Zealand	:	Not determined.
Philippines	:	Not determined.
Republic of Korea	:	Not determined.
Taiwan	:	All components are listed or exempted.
Thailand	:	Not determined.
Turkey	:	Not determined.
United States	:	Not determined.
Viet Nam	:	Not determined.

Section 16. Other information

Hazardous Material Information System (U.S.A.)

Health	/	0
Flammability		0
Physical hazards		0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual. History

Histor		
Date of printing	:	04/11/2025
Date of issue/Date of revision	:	02/18/2025
Date of previous issue	:	10/15/2024
Version	:	1.14
Key to abbreviations	:	ATE = Acute Toxicity Estimate
-		BCF = Bioconcentration Factor
		GHS = Globally Harmonized System of Classification and Labelling of
		Chemicals
		IATA = International Air Transport Association
		IBC = Intermediate Bulk Container
		IMDG = International Maritime Dangerous Goods
		LogPow = logarithm of the octanol/water partition coefficient
		14/15

MIXE4001 EF MIXOPAKE MAGENTA

Version Number 1.14 Revision Date 02/18/2025



Page 15 of 15 Print Date 04/11/2025

MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations Not available.

References

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the abovenamed supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist. Particularly this information may not be valid for such material used in conjunction with any other materials or in any process, unless specified in the text.