### PLA BLUE

Version Number 1.0 Revision Date 06/21/2021  AVIENT

> Page 1 of 14 Print Date 06/22/2021

# SAFETY DATA SHEET

### PLA BLUE

Section 1. Identification		
GHS product identifier Chemical name CAS number Other means of identification Product type	: : : : : : : : : : : : : : : : : : : :	PLA BLUE Mixture Mixture CC10343224 solid
<u>Relevant identified uses of the subs</u> Product use	tance :	or mixture and uses advised against Industrial applications.
Supplier's details	:	<b>AVIENT CORPORATION</b> 33587 Walker Road, Avon Lake, OH 44012
Emergency telephone number (with hours of operation)	:	1 (440) 930-1000 or 1 (844) 4AVIENT CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).

# Section 2. Hazards identification

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. After handling, always wash hands thoroughly with soap and water.

OSHA/HCS status	:	While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.
Classification of the substance or mixture	:	Not classified.
GHS label elements		
Signal word Hazard statements	:	No signal word. No known significant effects or critical hazards.

### PLA BLUE

Version Number 1.0 Revision Date 06/21/2021

# **X AVIENT**

Page 2 of 14 Print Date 06/22/2021

### **Precautionary statements**

	:	Not applicable.
Prevention	:	Not applicable.
Response	:	Not applicable.
Storage	:	Not applicable.
Disposal	:	Not applicable.
Supplemental label elements	:	None known.
Hazards not otherwise classified	:	None known.
		Not available.

# Section 3. Composition/information on ingredients

Substance/mixture	:	Mixture
Chemical name	:	Mixture
Other means of identification	:	CC10343224

#### CAS number/other identifiers

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

## Section 4. First aid measures

#### Description of necessary first aid measures

Eye contact	: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.	
Inhalation	: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.	
Skin contact	: Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.	
Ingestion	: Wash out mouth with water. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been	
0///		

## PLA BLUE

Version Number 1.0 Revision Date 06/21/2021



Page 3 of 14 Print Date 06/22/2021

swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.

#### Most important symptoms/effects, acute and delayed

Eye contact	: No known significant effects or critical hazards.
Inhalation	: No known significant effects or critical hazards.
Skin contact	: No known significant effects or critical hazards.
Ingestion	: No known significant effects or critical hazards.
Over-exposure signs/symptoms	
Eye contact	: No specific data.
Inhalation	: No specific data.
Skin contact	: No specific data.
Ingestion	: No specific data.
Indication of immediate medica	l attention and special treatment needed, if necessary
Notes to physician	: In case of inhalation of decomposition products in a fire, symptom may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	: No specific treatment.
Protection of first-aiders	: No action shall be taken involving any personal risk or without

See toxicological information (Section 11)

## Section 5. Fire-fighting measures

### Extinguishing media

Suitable extinguishing media Unsuitable extinguishing media	:	In case of fire, use water spray (fog), foam, dry chemical or $CO_2$ . None known.
Specific hazards arising from the chemical	:	No specific fire or explosion hazard.
Hazardous thermal decomposition products	:	Decomposition products may include the following materials: carbon dioxide carbon monoxide nitrogen oxides

# PLA BLUE



Version Number 1.0 Revision Date 06/21/2021

### Page 4 of 14 Print Date 06/22/2021

		metal oxide/oxides
Special protective actions for fire- fighters	:	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	:	Fire-fighters should wear appropriate protective equipment and self- contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

# Section 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

For non-emergency personnel For emergency responders	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment. If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
·	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for containmer	nt ai	nd cleaning up
Small spill	:	Move containers from spill area. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.
Large spill	:	Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

# Section 7. Handling and storage

### Precautions for safe handling

Protective measures	:	Put on appropriate personal protective equipment (see Section 8).
Advice on general occupational	:	Eating, drinking and smoking should be prohibited in areas where this
hygiene		material is handled, stored and processed. Workers should wash hands
		and face before eating, drinking and smoking. Remove contaminated

## PLA BLUE

Version Number 1.0 Revision Date 06/21/2021

# AVIENT

Page 5 of 14 Print Date 06/22/2021

clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

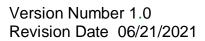
## Section 8. Exposure controls/personal protection

#### **Control parameters**

<b>Occupational</b>	exposure	limits
None.		

Appropriate engineering controls Environmental exposure controls	:	Good general ventilation should be sufficient to control worker exposure to airborne contaminants. Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measures		
Hygiene measures Eye/face protection	:	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location. Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.
Skin protection		
Hand protection	:	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products

## PLA BLUE



# **ÀVIENT**

Page 6 of 14
Print Date 06/22/2021

Body protection	: Personal pr	essment indicates this is necessary. otective equipment for the body should be selected based being performed and the risks involved and should be
Other skin protection	Appropriat should be s	y a specialist before handling this product. e footwear and any additional skin protection measures elected based on the task being performed and the risks
	product.	nd should be approved by a specialist before handling this
Respiratory protection	meets the a used accord	he hazard and potential for exposure, select a respirator that ppropriate standard or certification. Respirators must be ding to a respiratory protection program to ensure proper ning, and other important aspects of use.

# Section 9. Physical and chemical properties

### **Appearance**

Physical state	:	solid [Pellets.]
Color	:	BLUE
Odor	:	Faint odor.
Odor threshold	:	Not available.
рН	:	Not available.
Melting point	:	Not available.
Boiling point	:	Not available.
Flash point	:	Not available.
Burning time	:	Not available.
Burning rate	:	Not available.
Evaporation rate	:	Not available.
Flammability (solid, gas)	:	Not available.
Lower and upper explosive	:	Lower: Not available.
(flammable) limits		Upper: Not available.
Vapor pressure	:	Not available.
Vapor density	:	Not available.
Relative density	:	Not available.
Solubility	:	Not available.
Solubility in water	:	insoluble in water.
Partition coefficient: n- octanol/water	:	Not available.
Auto-ignition temperature	:	Not available.
Decomposition temperature	:	Not available.
SADT	:	Not available.
Viscosity	:	Dynamic: Not available.
		Kinematic: Not available.

### Aerosol product

## PLA BLUE

Version Number 1.0 Revision Date 06/21/2021

# **ÀVIENT**

Page 7 of 14
Print Date 06/22/2021

Heat of combustion	:	Not available.
Ignition distance	:	Not available.
Enclosed space ignition - Time	:	Not available.
equivalent		
Enclosed space ignition -	:	Not available.
Deflagration density		
Flame height	:	Not available.
Flame duration	:	Not available.

# Section 10. Stability and reactivity

Reactivity	:	No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	:	Stable under recommended storage and handling conditions (see Section 7).
Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	:	Keep away from extreme heat and oxidizing agents.
Incompatible materials	:	Keep away from strong acids. Oxidizer.
Hazardous decomposition products	:	Under normal conditions of storage and use, hazardous decomposition products should not be produced.

# Section 11. Toxicological information

### Information on toxicological effects

#### Acute toxicity

Conclusion/Summary	:	Mixture.Not fully tested.
Irritation/Corrosion		
Conclusion/Summary		
Skin	:	Mixture.Not fully tested.
Eyes	:	Mixture.Not fully tested.
Respiratory	:	Mixture.Not fully tested.
<u>Sensitization</u>		
Conclusion/Summary		
Skin	:	Mixture.Not fully tested.
Respiratory	:	Mixture.Not fully tested.

## PLA BLUE

Version Number 1.0 Revision Date 06/21/2021

# **ÀVIENT**

Page 8 of 14
Print Date 06/22/2021

<u>Mutagenicity</u>		
Conclusion/Summary	:	Mixture.Not fully tested.
<u>Carcinogenicity</u>		
Conclusion/Summary	:	Mixture.Not fully tested.
<u>Reproductive toxicity</u>		
Conclusion/Summary	:	Mixture.Not fully tested.
Conclusion/Summary	•	wixture.rvor fully tested.
<u>Teratogenicity</u>		
Conclusion/Summary	:	Mixture.Not fully tested.
Specific target organ toxicity (single Not available.	expo	osure)
<u>Specific target organ toxicity (repea</u> Not available.	<u>ted e</u>	xposure)
Aspiration hazard Not available.		
Information on the likely routes of exposure	:	Not available.
Potential acute health effects		
	:	No known significant effects or critical hazards.
<u>Potential acute health effects</u> Eye contact Inhalation	:	No known significant effects or critical hazards. No known significant effects or critical hazards.
Eye contact		No known significant effects or critical hazards. No known significant effects or critical hazards.
Eye contact Inhalation	:	No known significant effects or critical hazards.
Eye contact Inhalation Skin contact Ingestion	:	No known significant effects or critical hazards. No known significant effects or critical hazards. No known significant effects or critical hazards.
Eye contact Inhalation Skin contact Ingestion	:	No known significant effects or critical hazards. No known significant effects or critical hazards. No known significant effects or critical hazards.
Eye contact Inhalation Skin contact Ingestion Symptoms related to the physical, cl	: : hemi	No known significant effects or critical hazards. No known significant effects or critical hazards. No known significant effects or critical hazards. <b>cal and toxicological characteristics</b>
Eye contact Inhalation Skin contact Ingestion <u>Symptoms related to the physical, cl</u> Eye contact	: : hemi	No known significant effects or critical hazards. No known significant effects or critical hazards. No known significant effects or critical hazards. <b>cal and toxicological characteristics</b> No specific data.
Inhalation Skin contact Ingestion <u>Symptoms related to the physical, cl</u> Eye contact Inhalation	: : hemi	No known significant effects or critical hazards. No known significant effects or critical hazards. No known significant effects or critical hazards. <b>cal and toxicological characteristics</b> No specific data. No specific data.

Short term exposure

## PLA BLUE

Version Number 1.0 Revision Date 06/21/2021

# **ÀVIENT**

Page 9 of 14 Print Date 06/22/2021

Potential immediate effects Potential delayed effects	:	Not available. Not available.
Long term exposure		
Potential immediate effects Potential delayed effects	:	Not available. Not available.
Potential chronic health effects		
Conclusion/Summary	:	Mixture.Not fully tested.
General Carcinogenicity Mutagenicity Teratogenicity Developmental effects Fertility effects <u>Numerical measures of toxicity</u>	:::::::::::::::::::::::::::::::::::::::	No known significant effects or critical hazards. No known significant effects or critical hazards.
<u>Acute toxicity estimates</u> N/A		
Other information	:	This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

# Section 12. Ecological information

### **Toxicity**

Product/ingredient name	Result	Species	Exposure
PLA BLUE			
Remarks - Acute - Aquatic invertebrates.:	Chemicals are not readil	y available as they are bound with	hin the polymer matrix.
mvertebrates			
Conclusion/Summary	: Chemicals are polymer matr	e not readily available as they are ix.	bound within the
Persistence and degradability			

## PLA BLUE

**ÀVIENT**™

Version Number 1.0					
<b>Revision Date</b>	06/21/2021				

### Page 10 of 14 Print Date 06/22/2021

Conclusion/Summary	:	Chemicals are not readily available as they are bound within the polymer matrix.
Conclusion/Summary	:	Chemicals are not readily available as they are bound within the polymer matrix.
<b>Bioaccumulative potential</b> Not available.		
Mobility in soil		
Soil/water partition coefficient (KOC)	:	Not available.
Other adverse effects	:	No known significant effects or critical hazards.

# Section 13. Disposal considerations

**Disposal methods** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

United States - RCRA Acute hazardous waste "P" List: Not listed

United States - RCRA Toxic hazardous waste "U" List: Not listed

# Section 14. Transport information

U.S.DOT 49CFR Ground/Air/Water	:	Not regulated for transportation.
International Air ICAO/IATA	:	Not classified as dangerous goods under transport regulations.

## PLA BLUE

Version Number 1.0 Revision Date 06/21/2021

# AVIENT

Page 11 of 14 Print Date 06/22/2021

International Water IMO/IMDG : Not classified as dangerous goods under transport regulations.

# Section 15. Regulatory information

U.S. Federal regulations	:	<ul> <li>United States - TSCA 12(b) - Chemical export notification: None of the components are listed.</li> <li>United States - TSCA 4(a) - Final Test Rules: Not listed</li> <li>United States - TSCA 4(a) - ITC Priority list: Not listed</li> </ul>
		United States - TSCA 4(a) - Proposed test rules: Not listed
		United States - TSCA 4(a) - Troposed test rules. Not instea
		United States - TSCA 4(i) - Final significant new use rules: Not
		listed
		United States - TSCA 5(a)2 - Proposed significant new use rules:
		Not listed
		United States - TSCA 5(e) - Substances consent order: Not listed
		United States - TSCA 6 - Final risk management: Not listed
		United States - TSCA 6 - Proposed risk management: Not listed
		United States - TSCA 8(a) - Chemical risk rules: Not listed
		United States - TSCA 8(a) - Dioxin/Furane precusor: Not listed
		United States - TSCA 8(a) - Chemical Data Reporting (CDR): Not determined
		United States - TSCA 8(a) - Preliminary assessment report
		(PAIR): Not listed
		United States - TSCA 8(c) - Significant adverse reaction (SAR): Not listed
		United States - TSCA 8(d) - Health and safety studies: Not listed
		United States - EPA Clean water act (CWA) section 307 - Priority
		pollutants: Listed Phthalocyanine Blue
		United States - EPA Clean water act (CWA) section 311 - Hazardous substances: Not listed
		United States - EPA Clean air act (CAA) section 112 - Accidental
		release prevention - Flammable substances: Not listed
		United States - EPA Clean air act (CAA) section 112 - Accidental
		release prevention - Toxic substances: Not listed
		United States - Department of commerce - Precursor chemical:
		Not listed
Clean Air Act Section 112(b) Hazardous Air Pollutants (HAPs)	:	Not listed
Clean Air Act Section 602 Class I Substances	:	Not listed

### PLA BLUE

Version Number 1.0 Revision Date 06/21/2021



Page 12 of 14 Print Date 06/22/2021

Clean Air Act Section 602 Class II:Not listedSubstances:Not listedDEA List I Chemicals (Precursor:Not listedChemicals):Not listedDEA List II Chemicals (Essential:Not listed

### US. EPA CERCLA Hazardous Substances (40 CFR 302)

not applicable

### SARA 311/312

Classification

Not applicable.

:

### **Composition/information on ingredients**

No products were found.

Not applicable.

State regulations		
Massachusetts	:	None of the components are listed.
New York	:	None of the components are listed.
New Jersey	:	The following components are listed:
Pennsylvania	:	Calcium carbonate Phthalocyanine Blue The following components are listed: Calcium carbonate
		Phthalocyanine Blue
<u>California Prop. 65</u> This product does not require a Safe H United States inventory (TSCA 8b)		r warning under California Prop. 65. All components are active or exempted.
Canada inventory	:	At least one component is not listed in DSL but all such components are listed in NDSL.
International regulations		
Inventory list		
Australia Canada	:	All components are listed or exempted. At least one component is not listed in DSL but all such components

### PLA BLUE

Version Number 1.0 Revision Date 06/21/2021



Page 13 of 14 Print Date 06/22/2021

		are listed in NDSL.
China	:	All components are listed or exempted.
Europe inventory	:	All components are listed or exempted.
Japan	:	All components are listed or exempted.
New Zealand	:	All components are listed or exempted.
Philippines	:	All components are listed or exempted.
Republic of Korea	:	All components are listed or exempted.
Taiwan	:	All components are listed or exempted.
Turkey	:	Not determined.
United States	:	All components are active or exempted.

## Section 16. Other information

Hazardous Material Information System (U.S.A.)

Health	/	0
Flammability		0
Physical hazards		0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual. History

<u>1115tol y</u>		
Date of printing	:	06/22/2021
Date of issue/Date of revision	:	06/21/2021
Date of previous issue	:	00/00/0000
Version	:	1.0
Key to abbreviations	:	ATE = Acute Toxicity Estimate
·		BCF = Bioconcentration Factor
		GHS = Globally Harmonized System of Classification and Labelling of
		Chemicals
		IATA = International Air Transport Association
		IBC = Intermediate Bulk Container
		IMDG = International Maritime Dangerous Goods
		LogPow = logarithm of the octanol/water partition coefficient
		MARPOL = International Convention for the Prevention of Pollution From
		Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine
		pollution)
		UN = United Nations
References	:	Not available.

13/14

## PLA BLUE

Version Number 1.0 Revision Date 06/21/2021  AVIENT

> Page 14 of 14 Print Date 06/22/2021

### Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the abovenamed supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist. Particularly this information may not be valid for such material used in conjunction with any other materials or in any process, unless specified in the text.