PLA 3D TAN #341

Version Number 1.0 Revision Date 12/28/2020



Page 1 of 15 Print Date 12/29/2020

SAFETY DATA SHEET

PLA 3D TAN #341

Section 1. Identification	n	
GHS product identifier Chemical name CAS number Other means of identification Product type		PLA 3D TAN #341 Mixture Mixture CC10335274 solid
<u>Relevant identified uses of the subs</u> Product use	tance :	or mixture and uses advised against Industrial applications.
Supplier's details	:	POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012
		1 (440) 930-1000 or 1 (866) POLYONE
Emergency telephone number (with hours of operation)	:	CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).

Section 2. Hazards identification

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. After handling, always wash hands thoroughly with soap and water.

valuat produ	this material is not considered hazardous by the OSHA Hazard unication Standard (29 CFR 1910.1200), this SDS contains le information critical to the safe handling and proper use of the t. This SDS should be retained and available for employees and users of this product.
Classification of the substance or : Not cl mixture	assified.
GHS label elements	
Signal word : No sig	nal word.
Hazard statements : No kn	own significant effects or critical hazards.

PLA 3D TAN #341

Version Number 1.0 Revision Date 12/28/2020

XAVIENT

Page 2 of 15 Print Date 12/29/2020

Precautionary statements

	:	Not applicable.
Prevention	:	Not applicable.
Response	:	Not applicable.
Storage	:	Not applicable.
Disposal	:	Not applicable.
Supplemental label elements	:	None known.
Hazards not otherwise classified	:	None known.
		Not available.

Section 3. Composition/information on ingredients

Substance/mixture	:	Mixture
Chemical name	:	Mixture
Other means of identification	:	CC10335274

CAS number/other identifiers

Ingredient name	%	CAS number
Titanium dioxide	>= 10 - <= 25	13463-67-7

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact	: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.
Inhalation	: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Skin contact	: Flush contaminated skin with plenty of water. Remove contaminated
	2/15

PLA 3D TAN #341

Version Number 1.0 Revision Date 12/28/2020

ÀVIENT

Page 3 of 1	5
Print Date 12/29/202	0

Ingestion	:	clothing and shoes. Get medical attention if symptoms occur. Wash out mouth with water. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.
Most important symptoms/effects, acut	e ai	<u>nd delayed</u>
Potential acute health effects		
Eye contact	:	No known significant effects or critical hazards.
	:	No known significant effects or critical hazards.
Skin contact	:	No known significant effects or critical hazards.
Ingestion	:	No known significant effects or critical hazards.
Over-exposure signs/symptoms		
Eye contact	:	No specific data.
Inhalation	:	No specific data.
Skin contact	:	No specific data.
Ingestion	:	No specific data.
Indication of immediate medical attention and special treatment needed, if necessary		
Notes to physician	:	In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	:	No specific treatment.
Protection of first-aiders	:	No action shall be taken involving any personal risk or without suitable training.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media Unsuitable extinguishing media	:	In case of fire, use water spray (fog), foam, dry chemical or $\rm CO_2$. None known.
Specific hazards arising from the chemical	:	No specific fire or explosion hazard.
Hazardous thermal	:	Decomposition products may include the following materials:

PLA 3D TAN #341

Version Number 1.0 Revision Date 12/28/2020



Page 4 of 15
Print Date 12/29/2020

decomposition products		carbon dioxide carbon monoxide nitrogen oxides metal oxide/oxides
Special protective actions for fire- fighters	:	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	:	Fire-fighters should wear appropriate protective equipment and self- contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through
For emergency responders	:	spilled material. Put on appropriate personal protective equipment. If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for containme	nt a	nd cleaning up
Small spill	:	Move containers from spill area. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.
Large spill	:	Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

:

Precautions for safe handling

Protective measures

Put on appropriate personal protective equipment (see Section 8).

PLA 3D TAN #341

ÀVIENT

Version Number 1.0	Page 5 of 15
Revision Date 12/28/2020	Print Date 12/29/2020

Advice on general occupational hygiene	:	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits	
Titanium dioxide	OSHA PEL 1989 (1989-03-01) TWA 10 mg/m3 Form: Total dust OSHA PEL (1993-06-30) TWA 15 mg/m3 Form: Total dust ACGIH TLV (1996-05-18) TWA 10 mg/m3	

Appropriate engineering controls Environmental exposure controls	:	Good general ventilation should be sufficient to control worker exposure to airborne contaminants. Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measures		
Hygiene measures	:	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety
		5/15

PLA 3D TAN #341

Version Number 1.0 Revision Date 12/28/2020

ÀVIENT

Pa	age 6 of 15
Print Date	12/29/2020

Eye/face protection	 showers are close to the workstation location. Safety eyewear complying with an approved standar when a risk assessment indicates this is necessary to liquid splashes, mists, gases or dusts. If contact is perfollowing protection should be worn, unless the asses higher degree of protection: safety glasses with side 	avoid exposure to ossible, the essment indicates a
Skin protection		
Hand protection	: Chemical-resistant, impervious gloves complying w standard should be worn at all times when handling if a risk assessment indicates this is necessary.	
Body protection	Personal protective equipment for the body should be on the task being performed and the risks involved a approved by a specialist before handling this produc	and should be
Other skin protection	: Appropriate footwear and any additional skin protect should be selected based on the task being performe involved and should be approved by a specialist befin product.	d and the risks
Respiratory protection	Based on the hazard and potential for exposure, sele meets the appropriate standard or certification. Resp used according to a respiratory protection program t fitting, training, and other important aspects of use.	pirators must be

Section 9. Physical and chemical properties

Appearance

Physical state	:	solid [Pellets.]
Color	:	TAN
Odor	:	Faint odor.
Odor threshold	:	Not available.
рН	:	Not available.
Melting point	:	Not available.
Boiling point	:	Not available.
Flash point	:	Not available.
Burning time	:	Not available.
Burning rate	:	Not available.
Evaporation rate	:	Not available.
Flammability (solid, gas)	:	Not available.
Lower and upper explosive	:	Lower: Not available.
(flammable) limits		Upper: Not available.
Vapor pressure	:	Not available.
Vapor density	:	Not available.
Relative density	:	Not available.
Solubility	:	Not available.

PLA 3D TAN #341

Version Number 1.0 Revision Date 12/28/2020

ÀVIENT

Page 7 of 15 Print Date 12/29/2020

Solubility in water	:	insoluble in water.
Partition coefficient: n- octanol/water	:	Not available.
Auto-ignition temperature	:	Not available.
Decomposition temperature	:	Not available.
SADT	:	Not available.
Viscosity	:	Dynamic: Not available.
-		Kinematic: Not available.
Aerosol product		
Heat of combustion	:	Not available.
Ignition distance	:	Not available.
Enclosed space ignition - Time equivalent	:	Not available.
Enclosed space ignition -	:	Not available.
Deflagration density		
Flame height	:	Not available.
Flame duration	:	Not available.
	•	

Section 10. Stability and reactivity

Reactivity	:	No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	:	Stable under recommended storage and handling conditions (see Section 7).
Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	:	Keep away from extreme heat and oxidizing agents.
Incompatible materials	:	Keep away from strong acids. Oxidizer.
Hazardous decomposition products	:	Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Titanium oxide				
	LC50 Inhalation	Rat - Male	6.82 Mg/l	4 h
	Dusts and mists		-	
		•	•	•

PLA 3D TAN #341

Version Number 1.0 Revision Date 12/28/2020

ÀVIENT

Page 8 of 15 Print Date 12/29/2020

			obit	> 5,000	mg/kg -	
Conclusion/Summary	: Mi	ixture.Not	fully tested.			
Irritation/Corrosion						
Product/ingredient name	Result		Species	Score	Exposure	Observation
Titanium oxide	Skin - Mild irr	itant	Human	-	72 hrs	-
Conclusion/Summary Skin Eyes Respiratory	: M	ixture.Not	t fully tested. t fully tested. t fully tested.			
Sensitization						
Conclusion/Summary Skin Respiratory			t fully tested. t fully tested.			
Mutagenicity						
Conclusion/Summary	: M	ixture.Not	t fully tested.			
Carcinogenicity						
Conclusion/Summary	: M	ixture.Not	t fully tested.			
<u>Classification</u>						
Product/ingredient name	OSHA	IARC	NTP	•		
Titanium oxide	-	2B	-			
<u>Reproductive toxicity</u> Conclusion/Summary	: M	ixture.Not	t fully tested.			
<u>Teratogenicity</u>						
Conclusion/Summary	: M	ixture.Not	t fully tested.			
Specific target organ toxicity Not available.	(single exposur	<u>.e)</u>				
Specific target organ toxicity Not available.	(repeated expo	<u>sure)</u>				

PLA 3D TAN #341

Version Number 1.0 Revision Date 12/28/2020

ÀVIENT

Page 9 of 15 Print Date 12/29/2020

Aspiration hazard Not available.		
Information on the likely routes of exposure	:	Not available.
Potential acute health effects		
Eye contact	:	No known significant effects or critical hazards.
Inhalation	:	No known significant effects or critical hazards.
Skin contact	:	No known significant effects or critical hazards.
Ingestion	:	No known significant effects or critical hazards.
Symptoms related to the physical, cl	nemi	cal and toxicological characteristics
Eye contact	:	No specific data.
Inhalation	:	No specific data.
Skin contact	:	No specific data.
Ingestion	:	No specific data.
Delayed and immediate effects and a	also o	chronic effects from short and long term exposure
Short term exposure		
Potential immediate effects	:	Not available.
Potential delayed effects	:	Not available.
Long term exposure		
Potential immediate effects	:	Not available.
Potential delayed effects	:	Not available.
Potential chronic health effects		
Conclusion/Summary	:	Mixture.Not fully tested.
General	:	No known significant effects or critical hazards.
Carcinogenicity	:	No known significant effects or critical hazards.
Mutagenicity	:	No known significant effects or critical hazards.
Teratogenicity	:	No known significant effects or critical hazards.
Developmental effects	:	No known significant effects or critical hazards.
Fertility effects	:	No known significant effects or critical hazards.
Numerical measures of toxicity		
Acute toxicity estimates		

PLA 3D TAN #341

Version Number 1.0 Revision Date 12/28/2020



Pa	ge 10 of 15
Print Date	12/29/2020

Product/ingredient name	Oral	Dermal	Inhalation (gases)	Inhalation (vapors)	Inhalation (dusts and mists)
PLA 3D TAN #341	N/A	N/A	N/A	N/A	6.82 Mg/l
Titanium oxide	N/A	N/A	N/A	N/A	6.82 Mg/l

Other information

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Section 12. Ecological information

:

Toxicity

Product/ingredient name	Result	Species	Exposure
Titanium oxide			
	Acute LC50 > 1,000 Mg/l	Fish - Fundulus heteroclitus	96 h
	Marine water		
	Acute LC50 3 Mg/l Fresh water	Crustaceans - Ceriodaphnia dubia	48 h
	Acute LC50 6.5 Mg/l Fresh water	Daphnia - Daphnia pulex	48 h
PLA 3D TAN #341			•
Remarks - Acute - Aquatic invertebrates.:	Chemicals are not readily availabl	e as they are bound within the pol	ymer matrix.
Conclusion/Summary	: Chemicals are not readily available as they are bound within the polymer matrix.		
<u>Persistence and degradability</u> Conclusion/Summary		lily available as they are bound w	ithin the
Conclusion/Summary	: Chemicals are not readily available as they are bound within the polymer matrix.		
Bioaccumulative potential			
	10/15		

PLA 3D TAN #341

Version N Revision

🕷 AVIENT

Number 1.0	Page 11 of 15
Date 12/28/2020	Print Date 12/29/2020

Not available.

Mobility in soil			
Soil/water partition coefficient (KOC)	:	Not available.	
Other adverse effects	:	No known significant effects or critical hazards.	

Section 13. Disposal considerations

United States - RCRA Acute hazardous waste "P" List: Not listed

United States - RCRA Toxic hazardous waste "U" List: Not listed

Section 14. Transport information

U.S.DOT 49CFR Ground/Air/Water	:	Not regulated for transportation.
International Air ICAO/IATA	:	Not classified as dangerous goods under transport regulations.
International Water IMO/IMDG	:	Not classified as dangerous goods under transport regulations.

Section 15. Regulatory information

PLA 3D TAN #341

Version Number 1.0 Revision Date 12/28/2020

ÀVIENT

Page 12 of 15 Print Date 12/29/2020

U.S. Federal regulations	:	United States - TSCA 12(b) - Chemical export notification: None of the components are listed.
		United States - TSCA 4(a) - Final Test Rules: Not listed
		United States - TSCA 4(a) - ITC Priority list: Not listed
		United States - TSCA 4(a) - Proposed test rules: Not listed
		United States - TSCA 4(f) - Priority risk review: Not listed
		United States - TSCA 5(a)2 - Final significant new use rules: Not listed
		United States - TSCA 5(a)2 - Proposed significant new use rules: Not listed
		United States - TSCA 5(e) - Substances consent order: Not listed
		United States - TSCA 6 - Final risk management: Not listed
		United States - TSCA 6 - Proposed risk management: Not listed
		United States - TSCA 8(a) - Chemical risk rules: Not listed
		United States - TSCA 8(a) - Dioxin/Furane precusor: Not listed
		United States - TSCA 8(a) - Chemical Data Reporting (CDR): Not
		determined
		United States - TSCA 8(a) - Preliminary assessment report
		(PAIR): Not listed
		United States - TSCA 8(c) - Significant adverse reaction (SAR):
		Not listed
		United States - TSCA 8(d) - Health and safety studies: Not listed
		United States - EPA Clean water act (CWA) section 307 - Priority
		pollutants: Not listed
		United States - EPA Clean water act (CWA) section 311 -
		Hazardous substances: Not listed
		United States - EPA Clean air act (CAA) section 112 - Accidental
		release prevention - Flammable substances: Not listed
		United States - EPA Clean air act (CAA) section 112 - Accidental
		release prevention - Toxic substances: Not listed
		United States - Department of commerce - Precursor chemical:
		Not listed
Clean Air Act Section 112(b) Hazardous Air Pollutants (HAPs)	:	Not listed
Clean Air Act Section 602 Class I Substances	:	Not listed
Clean Air Act Section 602 Class II	:	Not listed
Substances		Nucl'in d
DEA List I Chemicals (Precursor	:	Not listed
Chemicals)		Not listed
DEA List II Chemicals (Essential Chemicals)	:	Not listed

US. EPA CERCLA Hazardous Substances (40 CFR 302)

not applicable

PLA 3D TAN #341

Version Number 1.0 Revision Date 12/28/2020



Page 13 of 15 Print Date 12/29/2020

SARA 311/312

Classification

: Not applicable.

Composition/information on ingredients

No products were found.

Name	%	Classification
Titanium oxide	>= 10 - <= 25	CARCINOGENICITY - Category 2

Not applicable.

State regulations		
Massachusetts	:	None of the components are listed.
New York	:	None of the components are listed.
New Jersey	:	The following components are listed: Titanium dioxide
Pennsylvania	:	The following components are listed: Titanium dioxide

California Prop. 65

WARNING: This product can expose you to Titanium dioxide, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

Ingredient name	No significant risk level	Maximum acceptable dosage level
Titanium dioxide	-	-

United States inventory (TSCA 8b)	:	All components are active or exempted.
Canada inventory	:	At least one component is not listed in DSL but all such components are listed in NDSL.
International regulations		
Inventory list		
Australia	:	All components are listed or exempted.
Canada	:	At least one component is not listed in DSL but all such components are listed in NDSL.
China	:	All components are listed or exempted.
Europe inventory	:	All components are listed or exempted.
		13/15

PLA 3D TAN #341

Version Number 1.0 Revision Date 12/28/2020



Page 14 of 15 Print Date 12/29/2020

Japan	:	All components are listed or exempted.
New Zealand	:	All components are listed or exempted.
Philippines	:	All components are listed or exempted.
Republic of Korea	:	All components are listed or exempted.
Taiwan	:	All components are listed or exempted.
Turkey	:	Not determined.
United States	:	All components are active or exempted.

Section 16. Other information

Hazardous Material Information System (U.S.A.)

Health	/	0
Flammability		0
Physical hazards		0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual. History

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Date of printing	:	12/29/2020
Date of issue/Date of revision	:	12/28/2020
Date of previous issue	:	00/00/0000
Version	:	1.0
Key to abbreviations	:	ATE = Acute Toxicity Estimate
·		BCF = Bioconcentration Factor
		GHS = Globally Harmonized System of Classification and Labelling of
		Chemicals
		IATA = International Air Transport Association
		IBC = Intermediate Bulk Container
		IMDG = International Maritime Dangerous Goods
		LogPow = logarithm of the octanol/water partition coefficient
		MARPOL = International Convention for the Prevention of Pollution From
		Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine
		pollution)
		UN = United Nations
References	:	Not available.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-

14/15

PLA 3D TAN #341

Version Number 1.0 Revision Date 12/28/2020



Page 15 of 15 Print Date 12/29/2020

named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist. Particularly this information may not be valid for such material used in conjunction with any other materials or in any process, unless specified in the text.