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SAFETY DATA SHEET

GREEN 342M

Section 1. Identification	on	
GHS product identifier Chemical name	:	GREEN 342M Mixture
CAS number Other means of identification Product type	:	Mixture CC10316270 solid
	stance	or mixture and uses advised against Industrial applications.
Supplier's details	:	AVIENT CORPORATION 33587 Walker Road, Avon Lake, OH 44012
		1 (440) 930-1000 or 1 (844) 4AVIENT
Emergency telephone number (with hours of operation)	:	CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).

Section 2. Hazards identification

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. After handling, always wash hands thoroughly with soap and water.

OSHA/HCS status	:	While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.
Classification of the substance or mixture	:	Not classified.
GHS label elements		
Signal word Hazard statements	:	No signal word. No known significant effects or critical hazards.

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Precautionary statements

	:	Not applicable.
Prevention	:	Not applicable.
Response	:	Not applicable.
Storage	:	Not applicable.
Disposal	:	Not applicable.
Supplemental label elements	:	None known.
Hazards not otherwise classified	:	None known.
		Not available.

Section 3. Composition/information on ingredients

Substance/mixture	:	Mixture
Chemical name	:	Mixture
Other means of identification	:	CC10316270

CAS number/other identifiers

Ingredient name	%	CAS number
Titanium dioxide	>= 5 - <= 10	13463-67-7
Carbon black	> 0 - <= 0.3	1333-86-4

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact	:	Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.
Inhalation	:	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur. In case of

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		inhalation of decomposition products in a fire, symptoms may be
		delayed. The exposed person may need to be kept under medical
		surveillance for 48 hours.
Skin contact	:	Flush contaminated skin with plenty of water. Remove contaminated
		clothing and shoes. Get medical attention if symptoms occur.
Ingestion	:	Wash out mouth with water. If material has been swallowed and the
		exposed person is conscious, give small quantities of water to drink.
		Do not induce vomiting unless directed to do so by medical personnel.
		Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed

Potential acute health effects	
Eye contact	: No known significant effects or critical hazards.
Inhalation	: No known significant effects or critical hazards.
Skin contact	: No known significant effects or critical hazards.
Ingestion	: No known significant effects or critical hazards.
Over-exposure signs/symptoms	
Eye contact	: No specific data.
Inhalation	: No specific data.
Skin contact	: No specific data.
Ingestion	: No specific data.
Indication of immediate medical	attention and special treatment needed, if necessary
Notes to physician	: In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	: No specific treatment.
Protection of first-aiders	: No action shall be taken involving any personal risk or without

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media	:	In case of fire, use water spray (fog), foam, dry chemical or CO ₂ .
Unsuitable extinguishing media	:	None known.

suitable training.

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Specific hazards arising from the chemical	:	No specific fire or explosion hazard.
Hazardous thermal decomposition products	:	Decomposition products may include the following materials: carbon dioxide carbon monoxide nitrogen oxides halogenated compounds metal oxide/oxides
Special protective actions for fire- fighters	:	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	:	Fire-fighters should wear appropriate protective equipment and self- contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel For emergency responders	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment. If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions Methods and materials for containme	: ent a	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Small spill Large spill	:	Move containers from spill area. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor. Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a
		licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

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Precautions for safe handling

Protective measures Advice on general occupational hygiene	:	Put on appropriate personal protective equipment (see Section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Titanium dioxide	OSHA PEL 1989 (1989-03-01) TWA 10 mg/m3 Form: Total dust OSHA PEL (1993-06-30) TWA 15 mg/m3 Form: Total dust ACGIH TLV (2022-01-06) TWA 0.2 mg/m3 Form: respirable fraction, nanoscale particles TWA 2.5 mg/m3 Form: respirable fraction, finescale particles
Carbon black	OSHA PEL 1989 (1989-03-01) TWA 3.5 mg/m3 OSHA PEL (1993-06-30) TWA 3.5 mg/m3 NIOSH REL (1994-06-01) TWA 3.5 mg/m3 NIOSH REL (1994-06-01) TWA 0.1 mgPAH/m ³ ACGIH TLV (2010-12-06) TWA 3 mg/m3 Form: Inhalable fraction

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Appropriate engineering controls Environmental exposure controls <u>Individual protection measures</u>	:	Good general ventilation should be sufficient to control worker exposure to airborne contaminants. Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Hygiene measures Eye/face protection	:	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location. Safety eyewear complying with an approved standard should be used
	·	when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.
Skin protection		
Hand protection	:	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
Body protection	:	Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Other skin protection	:	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	:	Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

:

Appearance

Physical state

solid [Pellets.]

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Color	:	GREEN
Odor	:	Faint odor.
Odor threshold	:	Not available.
рН	:	Not available.
Melting point	:	Not available.
Boiling point	:	Not available.
Flash point	:	Not applicable.
Burning time	:	Not available.
Burning rate	-	Not available.
Evaporation rate	:	Not available.
Flammability (solid, gas)	:	Not available.
Lower and upper explosive	-	Lower: Not applicable.
(flammable) limits	•	Upper: Not applicable.
(numinable) mints		Cpper: Not upplicable.
Vapor pressure	:	Not available.
Vapor density	:	Not applicable.
Relative density	:	Not available.
Solubility	:	Not available.
Solubility in water	:	insoluble in water.
		NT
Partition coefficient: n-	:	Not applicable.
octanol/water		NI-(
Auto-ignition temperature	:	Not applicable.
Decomposition temperature	:	Not available.
SADT	-	Not available.
Viscosity		Dynamic: Not available.
		Kinematic: Not applicable.
<u>Aerosol product</u>		
Heat of combustion	:	Not available.
fieat of compustion	•	Not available.
Ignition distance	:	Not available.
Enclosed space ignition - Time	:	Not available.
equivalent		
Enclosed space ignition -	:	Not available.
Deflagration density		
Flame height	:	Not available.
Flame duration	:	Not available.

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Reactivity No specific test data related to reactivity available for this product or : its ingredients. **Chemical stability** Stable under recommended storage and handling conditions (see : Section 7). **Possibility of hazardous reactions** Under normal conditions of storage and use, hazardous reactions will : not occur. **Conditions to avoid** Keep away from extreme heat and oxidizing agents. : **Incompatible materials** Keep away from strong acids. : Oxidizer. Under normal conditions of storage and use, hazardous decomposition Hazardous decomposition : products products should not be produced.

Section 11. Toxicological information

Section 10. Stability and reactivity

Information on toxicological effects

LC50 Inhalation Dusts and mists LD50 Dermal	Species Rat - Male Rabbit	6.82 Mg/l	4 h
Dusts and mists LD50 Dermal	Rabbit		
LD50 Dermal		> 5,000 mg/kg	
		> 5,000 mg/kg	
LD50 Oral	T		-
LD50 Oral			
	Rat	15,400 mg/kg	-
: Mixtur	e.Not fully tested.		
: Mixtur	re.Not fully tested.		
: Mixtu	re.Not fully tested.		
: Mixtur	re.Not fully tested.		
: Mixtur	re.Not fully tested.		
	: Mixtuu : Mixtuu : Mixtuu : Mixtuu : Mixtuu	 Mixture.Not fully tested. 	 Mixture.Not fully tested.

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Carcinogenicity

Conclusion/Summary : Mixture.Not fully tested.

Classification

Product/ingredient name	OSHA	IARC	NTP
Titanium oxide (TiO2)	-	2B	-
Carbon black	-	2B	-

Reproductive toxicity

Conclusion/Summary	:	Mixture.Not fully tested.
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Teratogenicity

Conclusion/Summary : Mixture.Not fully tested.

Specific target organ toxicity (single exposure) Not available.

Specific target organ toxicity (repeated exposure) Not available.

Aspiration hazard

Not available.

Information on the likely routes of : Not available. exposure

Potential acute health effects

Eye contact	:	No known significant effects or critical hazards.
Inhalation	:	No known significant effects or critical hazards.
Skin contact	:	No known significant effects or critical hazards.
Ingestion	:	No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact	:	No specific data.
Inhalation	:	No specific data.
Skin contact	:	No specific data.
Ingestion	:	No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

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Short term exposure

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Potential immediate effects Potential delayed effects	:	Not available. Not available.
Long term exposure		
Potential immediate effects Potential delayed effects	:	Not available. Not available.
Potential chronic health effects		
Conclusion/Summary	:	Mixture.Not fully tested.
General Carcinogenicity Mutagenicity Teratogenicity Developmental effects Fertility effects	:	No known significant effects or critical hazards. No known significant effects or critical hazards.
Numerical measures of toxicity		
<u>Acute toxicity estimates</u> N/A		
Other information	:	This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
Titanium oxide (TiO2)			
	Acute LC50 > 1,000 Mg/l	Fish - Fundulus heteroclitus	96 h
	Marine water		
	Acute LC50 3 Mg/l Fresh water	Crustaceans - Ceriodaphnia	48 h
		dubia	
	Acute LC50 6.5 Mg/l Fresh	Daphnia - Daphnia pulex	48 h
	water		

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Carbon black			
	Acute EC50 37.563 Mg/l Fresh	Daphnia - Daphnia magna	48 h
	water		
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Remarks - Acute - Aquatic invertebrates.:	Chemicals are not readily available	le as they are bound within the po	olymer matrix.
Conclusion/Summary	: Chemicals are not readily available as they are bound within the polymer matrix.		
Persistence and degradability			
Conclusion/Summary	: Chemicals are not read polymer matrix.	dily available as they are bound v	vithin the
Conclusion/Summary	: Chemicals are not read polymer matrix.	dily available as they are bound v	vithin the
Bioaccumulative potential Not available.			
Mobility in soil			
Soil/water partition coefficie (KOC)	nt : Not available.		
Other adverse effects	: No known significant	effects or critical hazards.	

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

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United States - RCRA Acute hazardous waste "P" List: Not listed

United States - RCRA Toxic hazardous waste "U" List: Not listed

Section 14. Transport information

U.S.DOT 49CFR Ground/Air/Water	:	Not regulated for transportation.
International Air ICAO/IATA	:	Not classified as dangerous goods under transport regulations.
International Water IMO/IMDG	:	Not classified as dangerous goods under transport regulations.

Section 15. Regulatory information

U.S. Federal regulations	:	United States - TSCA 12(b) - Chemical export notification: None of the components are listed.
		United States - TSCA 4(a) - Final Test Rules: Not listed
		United States - TSCA 4(a) - ITC Priority list: Not listed
		United States - TSCA 4(a) - Proposed test rules: Not listed
		United States - TSCA 4(f) - Priority risk review: Not listed
		United States - TSCA 5(a)2 - Final significant new use rules: Not
		listed
		United States - TSCA 5(a)2 - Proposed significant new use rules:
		Not listed
		United States - TSCA 5(e) - Substances consent order: Not listed
		United States - TSCA 6 - Final risk management: Not listed
		United States - TSCA 6 - Proposed risk management: Not listed
		United States - TSCA 8(a) - Chemical risk rules: Not listed
		United States - TSCA 8(a) - Dioxin/Furane precusor: Not listed
		United States - TSCA 8(a) - Chemical Data Reporting (CDR): Not determined
		United States - TSCA 8(a) - Preliminary assessment report
		(PAIR): Not listed
		United States - TSCA 8(c) - Significant adverse reaction (SAR):
		Not listed
		United States - TSCA 8(d) - Health and safety studies: Not listed
		United States - EPA Clean water act (CWA) section 307 - Priority
		pollutants: Listed Rutile, antimony chromium buff
		Phthalocyanine green

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United States - EPA Clean water act (CWA) section 311 -Hazardous substances: Not listed United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Flammable substances: Not listed United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Toxic substances: Not listed United States - Department of commerce - Precursor chemical: Not listed

Clean Air Act Section 112(b)	:	Listed
Hazardous Air Pollutants (HAPs) Clean Air Act Section 602 Class I	:	Not listed
Substances		NT . 11 . 1
Clean Air Act Section 602 Class II Substances	:	Not listed
DEA List I Chemicals (Precursor	:	Not listed
Chemicals) DEA List II Chemicals (Essential		Not listed
Chemicals)	•	i tot listou

US. EPA CERCLA Hazardous Substances (40 CFR 302)

not applicable

SARA 311/312

Classification

Not applicable.

:

Composition/information on ingredients

No products were found.

Name	%	Classification
Titanium oxide (TiO2)	>= 5 - <= 10	CARCINOGENICITY - Category 2
Carbon black	> 0 - <= 0.3	CARCINOGENICITY - Category 2

SARA 313

Form R - Reporting requirements

Product name	CAS number	%
Rutile, antimony chromium buff	68186-90-3	>= 3 - < 7

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

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State regulations		
Massachusetts	:	The following components are listed: Titanium dioxide
New York	:	None of the components are listed.
New Jersey	:	The following components are listed: Titanium dioxide Rutile, antimony chromium buff Phthalocyanine green Carbon black
Pennsylvania	:	The following components are listed: Titanium dioxide Rutile, antimony chromium buff

Phthalocyanine green

California Prop. 65

WARNING: This product can expose you to chemicals including Titanium dioxide, which are known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

Ingredient name	No significant risk level	Maximum acceptable dosage level
Titanium dioxide	-	-
Carbon black	-	-

Canada inventory:All components are listed or exempted.International regulations Inventory list.Australia:All components are listed or exempted.Canada:All components are listed or exempted.China:All components are listed or exempted.Eurasian Economic Union:Russian Federation inventory: All components are listed or exempted.Japan:Japan inventory (CSCL): All components are listed or exempted.New Zealand:All components are listed or exempted.Philippines:All components are listed or exempted.Republic of Korea:All components are listed or exempted.Taiwan:All components are listed or exempted.	United States inventory (TSCA 8b)	:	All components are active or exempted.
Inventory list Australia : All components are listed or exempted. Canada : All components are listed or exempted. China : All components are listed or exempted. Eurasian Economic Union : Russian Federation inventory: All components are listed or exempted. Japan : Japan inventory (CSCL): All components are listed or exempted. New Zealand : All components are listed or exempted. Philippines : All components are listed or exempted. Republic of Korea : All components are listed or exempted.	Canada inventory	:	All components are listed or exempted.
Canada:All components are listed or exempted.China:All components are listed or exempted.Eurasian Economic Union:Russian Federation inventory: All components are listed or exempted.Japan:Japan inventory (CSCL): All components are listed or exempted.New Zealand:All components are listed or exempted.Philippines:All components are listed or exempted.Republic of Korea:All components are listed or exempted.			
Canada:All components are listed or exempted.China:All components are listed or exempted.Eurasian Economic Union:Russian Federation inventory: All components are listed or exempted.Japan:Japan inventory (CSCL): All components are listed or exempted.New Zealand:All components are listed or exempted.Philippines:All components are listed or exempted.Republic of Korea:All components are listed or exempted.	Australia	:	All components are listed or exempted.
Eurasian Economic Union : Russian Federation inventory: All components are listed or exempted. Japan : Japan inventory (CSCL): All components are listed or exempted. New Zealand : All components are listed or exempted. Philippines : All components are listed or exempted. Republic of Korea : All components are listed or exempted.	Canada	:	1 1
Japanexempted.Japan inventory (CSCL): All components are listed or exempted.Japan inventory (ISHL): Not determined.New Zealand: All components are listed or exempted.Philippines: All components are listed or exempted.Republic of Korea: All components are listed or exempted.	China	:	All components are listed or exempted.
Japan inventory (ISHL): Not determined.New Zealand:All components are listed or exempted.Philippines:Republic of Korea:All components are listed or exempted.	Eurasian Economic Union	:	• 1
New Zealand:All components are listed or exempted.Philippines:All components are listed or exempted.Republic of Korea:All components are listed or exempted.	Japan	:	Japan inventory (CSCL): All components are listed or exempted.
Philippines:All components are listed or exempted.Republic of Korea:All components are listed or exempted.	-		Japan inventory (ISHL): Not determined.
Republic of Korea : All components are listed or exempted.	New Zealand	:	All components are listed or exempted.
	Philippines	:	All components are listed or exempted.
Taiwan:All components are listed or exempted.	Republic of Korea	:	All components are listed or exempted.
	Taiwan	:	All components are listed or exempted.

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Thailand	:	All components are listed or exempted.
Turkey	:	All components are listed or exempted.
United States	:	All components are active or exempted.
Viet Nam	:	All components are listed or exempted.

Section 16. Other information

Hazardous Material Information System (U.S.A.)

Health	/	0
Flammability		0
Physical hazards		0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual. History

nistory		
Date of printing	:	04/12/2025
Date of issue/Date of revision	:	03/13/2025
Date of previous issue	:	08/08/2023
Version	:	1.2
Key to abbreviations	:	ATE = Acute Toxicity Estimate
·		BCF = Bioconcentration Factor
		GHS = Globally Harmonized System of Classification and Labelling of
		Chemicals
		IATA = International Air Transport Association
		IBC = Intermediate Bulk Container
		IMDG = International Maritime Dangerous Goods
		LogPow = logarithm of the octanol/water partition coefficient
		MARPOL = International Convention for the Prevention of Pollution From
		Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine
		pollution)
		UN = United Nations
References	:	Not available.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the abovenamed supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that

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exist. Particularly this information may not be valid for such material used in conjunction with any other materials or in any process, unless specified in the text.