1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION
33587 Walker Road, Avon Lake, OH 44012

Telephone : Product Stewardship (770) 271-5902
Emergency telephone number : CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).

Product name : 477-BU-80 BL PP MIXER
Product code : CC000240
Chemical Name : Mixture
CAS-No. : Mixture
Product Use : Industrial Applications

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

<table>
<thead>
<tr>
<th>Components</th>
<th>CAS-No.</th>
<th>Weight %</th>
</tr>
</thead>
<tbody>
<tr>
<td>Potassium hydroxide (K(OH))</td>
<td>1310-58-3</td>
<td>1 - 5</td>
</tr>
</tbody>
</table>

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

POTENTIAL HEALTH EFFECTS

Routes of Exposure: Inhalation, Ingestion, Skin contact

Acute exposure

Inhalation: Resin particles, like other inert materials, can be mechanically irritating.
Ingestion: May be harmful if swallowed.
Eyes: Resin particles, like other inert materials, are mechanically irritating to eyes.
Skin: Experience shows no unusual dermatitis hazard from routine handling.

Chronic exposure: Refer to Section 11 for Toxicological Information.

Medical Conditions Aggravated by Exposure: None known.
4. FIRST AID MEASURES

Inhalation : Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.

Ingestion : Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.

Eyes : Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.

Skin : Wash off with soap and plenty of water. If skin irritation persists seek medical attention.

5. FIRE-FIGHTING MEASURES

Flash point : Not applicable

Flammable Limits
- Upper explosion limit : Not applicable
- Lower explosion limit : Not applicable

Autoignition temperature : Not applicable

Suitable extinguishing media : Carbon dioxide blanket, Water spray, Dry powder, Foamnone.

Special Fire Fighting Procedures : Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.

Unusual Fire/Explosion Hazards : Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions : Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.

Environmental precautions : Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.

Methods for cleaning up : Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 13 of this MSDS for proper disposal methods.

7. HANDLING AND STORAGE

Handling : Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation.

Storage : Keep containers dry and tightly closed to avoid moisture absorption.
and contamination. Keep in a dry, cool place.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Respiratory protection : No personal respiratory protective equipment normally required.
Eye/Face Protection : Safety glasses with side-shields
Hand protection : Protective gloves
Skin and body protection : Long sleeved clothing
Additional Protective Measures : Safety shoes

General Hygiene Considerations : Handle in accordance with good industrial hygiene and safety practice.
Eye/Face Protection : Safety glasses with side-shields
Hand protection : Protective gloves
Skin and body protection : Long sleeved clothing
Additional Protective Measures : Safety shoes

Exposure limit(s)

<table>
<thead>
<tr>
<th>Components</th>
<th>Value</th>
<th>Exposure time</th>
<th>Exposure type</th>
<th>List:</th>
</tr>
</thead>
<tbody>
<tr>
<td>Potassium hydroxide (K(OH))</td>
<td>2 mg/m3</td>
<td>Ceiling Limit Value: Total dust.</td>
<td>ACGIH</td>
<td></td>
</tr>
</tbody>
</table>

9. PHYSICAL AND CHEMICAL PROPERTIES

Form : Solid
Appearance : pellets
Color : BLACK
Odour : Very faint
Melting point/range : Not determined
Boiling Point: Not applicable
Water solubility : Insoluble
Evaporation rate : Not applicable
Specific Gravity: Not determined
Bulk density : Not established
Vapour pressure : Not applicable
Vapour density : Not applicable
pH : Not applicable

10. STABILITY AND REACTIVITY

Stability : Stable.
Hazardous Polymerization : Will not occur.
Conditions to avoid : Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat.
Incompatible Materials : Incompatible with strong acids and oxidizing agents.
Hazardous decomposition : Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen
products (NOx), other hazardous materials, and smoke are all possible.

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview
This product contains the following components which in their pure form have the following characteristics:

<table>
<thead>
<tr>
<th>CAS-No.</th>
<th>Chemical Name</th>
<th>Effect</th>
<th>Target Organ</th>
</tr>
</thead>
<tbody>
<tr>
<td>1310-58-3</td>
<td>Potassium hydroxide (K(OH))</td>
<td>Systemic effects</td>
<td>Eyes, Skin.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Corrosive</td>
<td>Skin.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Toxic</td>
<td>Refer to LC50 / LD50 Data on MSDS..</td>
</tr>
</tbody>
</table>

LC50 / LD50
This product contains the following components which, in their pure form, have the following toxicity data:

<table>
<thead>
<tr>
<th>CAS-No.</th>
<th>Chemical Name</th>
<th>Route</th>
<th>Value</th>
<th>Species</th>
</tr>
</thead>
<tbody>
<tr>
<td>1310-58-3</td>
<td>Potassium hydroxide (K(OH))</td>
<td>Oral LD50</td>
<td>273 mg/kg</td>
<td>rat</td>
</tr>
</tbody>
</table>

12. ECOLOGICAL INFORMATION

Persistence and degradability : Not readily biodegradable.

Environmental Toxicity : Chemicals are not readily available as they are bound within the polymer matrix.

Bioaccumulation Potential : Chemicals are not readily available as they are bound within the polymer matrix.

Additional advice : no data available

13. DISPOSAL CONSIDERATIONS

Product : Like most thermoplastic plastics the product can be recycled. Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.

Contaminated packaging : Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.

14. TRANSPORT INFORMATION
U.S. DOT Classification : Not regulated for transportation.
ICAO/IATA (air) : Refer to specific regulation.
IMO / IMDG (maritime) : Refer to specific regulation.

15. REGULATORY INFORMATION

US Regulations:

OSHA Status : Classified as hazardous based on components.
TSCA Status : All components of this product are listed on or exempt from the TSCA Inventory.

US. EPA CERCLA Hazardous Substances (40 CFR 302)

Not applicable

California Proposition 65 : Not applicable

SARA Title III Section 302 Extremely Hazardous Substance

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

SARA Title III Section 313 Toxic Chemicals:

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

Canadian Regulations:

National Pollutant Release Inventory (NPRI)

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS-No.</th>
<th>Weight %</th>
<th>NPRI ID#</th>
</tr>
</thead>
<tbody>
<tr>
<td>Phthalocyanine blue</td>
<td>147-14-8</td>
<td>30.00 - 60.00</td>
<td>71</td>
</tr>
</tbody>
</table>

WHMIS Classification : D1B

WHMIS Ingredient Disclosure List
National Inventories:

- **Australia AICS**: Not determined
- **China IECS**: Not determined
- **Europe EINECS**: Listed
- **Japan ENCS**: Not determined
- **Korea KECI**: Not determined
- **Philippines PICCS**: Not determined

### 16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.