

$\textbf{FIBER-LINE}^{\texttt{m}}\,\textbf{HIGH PERFORMANCE SYNTHETIC FIBERS}$

	Kevlar° Para-Aramid		Nomex° Meta-Aramid			Zylon° PBO		Carbon Fiber	UHMWPE		PET Polyester		Fiberglass		Novoloid	Technora° Filament Yarn
TECHNICAL PROPERTIES	Standard Modulus	High Modulus	Standard Modulus	Standard Modulus	High Modulus	Standard Modulus	High Modulus	Standard Modulus	Standard Modulus	High Modulus	High Tenacity	Low Shrink	E-Glass	S-Glass	Standard Modulus	Standard Modulus
Breaking Tenacity (g/d)	23.0	23.6	5.0	23.0	30.0	42.0	42.0	23.0	28.0	38	9.3	8.4	6.0 - 7.3	6.7 - 9.4	1.5	28.0
Specific Gravity (Ratio)	1.44	1.44	1.38	1.40	1.40	1.54	1.56	1.80	0.97	0.97	1.38	1.38	2.58	2.48	1.27	1.39
Elongation at Break (%)	3.5	2.5	30.0	3.8	2.8	3.5	2.5	1.5	3.5	3.1	14.6	19.5	3.5	5.5	30.0 - 40.0	4.6
Tensile Modulus (g/d)	555	885	125	600	830	1200	1800	1480	850	1250	120	70	200-275	140-170	2.5-5.0	590
Equilibrium Moisture Regain at 55% RH (%)	5.0	5.0	4.5	<0.1	<0.1	2.0	0.6	0	<0.1	<0.1	0.4	0.4	<0.03	<0.03	6.0	2.0
Creep at 40–48% ult tensile strength (%)	<0.03	<0.03	-	<0.4	<0.4	0	0	0	1.7-5.0	1.7-5.0	1.0-12.0	1.0-12.0	10.0-20.0	5.0-15.0	-	<1.5
Shrinkage: dry air 177°C 30 mins (%)	<0.02	<0.02	0.4	<0.20	<0.20	<1.0	<1.0	0	Melts	Melts	8.0 - 15.0	3.0 - 8.0	0	0	<0.1	<0.1
Melt Point (°C)	-	-	-	350	350	-	-	-	135	135	256	256	846	1056	-	-
Decomposition Temp (°C)	425-480	425–480	750	-	_	650	650	400	-	-	-	-	-	-	150-250	500
RELATIVE PERFORMANCE PROPERTIES																
Abrasion Resistance	V		~	V		•		0	V		~		×		0	~
Yarn on Yarn Abrasion	0		×	v		×		×	V		~		×		V	0
Ultraviolet (UV) Resistance	×		~	×		×		~	V		~		0		~	×
Flame Resistance	V		V	V		V		V	×		×		~		V	V
Chemical Resistance (Acid)	V		~		✓		0		V		~		~		~	~
Chemical Resistance (Alkali)	V		~	V		0		V	V		0		~		V	V
Chemical Resistance (Organic Solvent)	~		V	~		~		V	~		~		~		~	V
High Temperature Resistance		0	~	,	•		0	~	,	×		0	•	/	×	0



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