Complēt™ PKE Formulations

Complēt™ PKE formulations are long glass fiber reinforced polyketone solutions for structural applications using metal today. These materials are semi-crystalline and deliver excellent chemical resistance, low moisture uptake, and dimensional stability similar to nylon (PA6 and PA66). They also offer over 2x higher impact properties than short fiber reinforced solutions, while maintaining impact properties in cold and demanding environments. Helping to improve sustainability over the end-product lifecycle, Complēt PKE formulations offer a reduced carbon footprint as a result of the base resin. Producing polyketone results in 61% less carbon dioxide (CO₂) than PA66 and 46% less than PA6.

Grades are available in black and natural with 30%–50% long glass fiber, allowing customers to customize performance requirements for structural applications.

**KEY CHARACTERISTICS**

- Chemical resistance
- Maintaining high impact performance at low temperatures
- Low moisture uptake
- Dimensional stability comparable to nylon
- Higher impact resistance than short fiber alternatives
- Eco-conscious alternative to nylons
- More cost-effective solution than specialty nylons

**MARKETS & APPLICATIONS**

These materials are for use in applications traditionally made of metal requiring moisture, chemical and cold impact performance requirements, including:

- **Industrial** – pipes, tubing, fluid management
- **Electrical & Electronics** – connectors, battery components
- **Transportation** – under-the-hood fuel/chemical contact components, non-structural interior components
- **Oil & Gas**
<table>
<thead>
<tr>
<th>TECHNICAL PROPERTIES(1)</th>
<th>TEST METHOD</th>
<th>Complēt LGF30-PKE NAT</th>
<th>Complēt LGF40-PKE NAT</th>
<th>Complēt LGF50-PKE NAT</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical</td>
<td></td>
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<tr>
<td>Density/Specific Gravity</td>
<td>ASTM D792</td>
<td>1.47</td>
<td>1.54</td>
<td>1.66</td>
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<tr>
<td>Mechanical</td>
<td></td>
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<tr>
<td>Tensile Strength (Yield)</td>
<td>ASTM D638</td>
<td>21,100 psi</td>
<td>24,700 psi</td>
<td>26,400 psi</td>
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<tr>
<td>Tensile Modulus(2)</td>
<td>ASTM D638</td>
<td>1,150,000 psi</td>
<td>1,570,000 psi</td>
<td>2,150,000 psi</td>
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<tr>
<td>Flexural Modulus(3)</td>
<td>ASTM D790</td>
<td>1,120,000 psi</td>
<td>1,480,000 psi</td>
<td>2,030,000 psi</td>
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</tbody>
</table>

(1) Data based on single lot of lab generated samples. Values are not to be construed as specifications.
(2) 0.20 in/min
(3) 0.05 in/min

COLD IMPACT PERFORMANCE

Izod Impact
Notched ASTM D256/Unnotched ASTM D4812

Data based on single lot of lab-generated samples. Values are not to be construed as specifications.