



» PRODUCT BULLETIN & COLOR CARD

Wilflex™ Epic™ Rio RFU Standard Colors Vibrant and Bold Flexible Cure Inks

We took everything you liked about our Rio mixing system and created the next generation of ready-for-use standard colors—introducing Wilflex™ Epic™ Rio RFU Standard Colors.

Wilflex Epic Rio RFU Standard Colors make it even easier for you to achieve consistent color every time. The 33 most popular colors from our Epic standard portfolio are now even better—with improved opacity and the ability to cure at a lower temperature with our new ‘flexible’ cure profile. Wilflex Epic Rio RFU colors cure as low as 266°F (130°C), reducing energy consumption, dye migration, and the possibility of garment damage.

Along with flexible cure temperatures, Wilflex Epic Rio RFU Colors also offer everything you have come to expect from Epic Rio—bright, vibrant colors with excellent opacity, even on higher mesh counts.

Wilflex Epic Rio RFU Colors also provide exceptional wet-on-wet printing capabilities, an optimal soft hand, excellent stretch, and a matte finish.*

HIGHLIGHTS

- 33 most popular industry colors
- Flexible cure profile (266°F/130°C to 320°F/160°C)
- Excellent opacity
- Wet-on-wet printing
- Matte finish*
- ECO PASSPORT by OEKO-TEX® and ZDHC MRSL Conformance Level 3 certifications**

* Gloss may increase when cured at temperatures above 266°F (130°C)

** To learn about compliance standards applicable to specific inks, please contact your Avient Specialty Inks distributor. Your distributor can request certification for the inks you purchase and advise on inks meeting your particular needs.

Sustainability Spotlight



Reduced
Energy Use



wilflex™

WILFLEX™ EPIC™ RIO RFU STANDARD COLORS

Wilflex™ Epic™ Rio RFU Standard Colors comprise a complete range of popular industry colors, specifically formulated to be vibrant, bold, and accurate. Each color is optimized for brilliance and produced in Wilflex facilities to create a best-in-class quality and performance.

DOWNLOAD THIS CARD AND HOVER OVER THE INK SWATCH TO REVEAL PMS CODES.



80550
LEMON YELLOW

80108
YELLOW

80100
LIGHT GOLD

80000
GOLD

30400
DOLPHIN ORANGE

30200
BRIGHT ORANGE

40000
SCARLET

43000
NATIONAL RED

42270
DRAKE RED

42000
DALLAS SCARLET

45400
MAROON

47600
BRANDYWINE

50400
RUSSELL PURPLE

75300
AQUA

60650
CONTACT BLUE



62100
LIGHT ROYAL

67050
ROYAL

66100
BEARS NAVY

60000
NAVY

19000
BLACK DIAMOND

75900
BLACK LIGHT GREEN

70550
KELLY GREEN

74550
DARK GREEN

13300
RUSSELL GRAY

14600
DARK GRAY

12600
TAN

90010
ELECTRIC YELLOW

90310
ELECTRIC ORANGE

90610
ELECTRIC RED

90410
ELECTRIC PINK

90810
ELECTRIC PURPLE

90110
ELECTRIC BLUE

90210
ELECTRIC GREEN

Wilflex™ inks by Avient. Not all ink ranges are available in every country. All Wilflex inks are formulated to print on textiles. Please consult current product information bulletin for specific product information, precautions and suggested applications. The information presented in this color card is given in good faith, but pre-printing and testing for desired properties are strongly recommended.

Color Chips: The color chips presented on this Color Card are simulations of Wilflex colors. Slight variations may be seen between these chips and actual Wilflex inks. Printed results may vary based on production methods such as ink film thickness, opacity, and substrate.

RFU COLORS

Need bold and vibrant colors designed to impress your customers? Access to a premixed offering of the most popular colors gives printers and brands the competitive edge. Wilflex Epic Rio RFU Standard Colors are brilliant, pure, and true colors that can dazzle brands and consumers.

PRODUCTIVE

Wilflex Epic Rio RFU Standard Colors are built to save printers time and money. With high speed wet-on-wet printing and the capability to cure at low to standard temperatures, Wilflex Epic Rio RFU colors are developed to improve productivity and reduce cost.

SIMPLE

Save time on mixing with ready-for-use colors that are accurate and repeatable from one job to the next. Simple to use and easy to print!

BETTER ACCURACY

Wilflex Epic Rio RFU Standard Colors are highly pigmented to produce vibrant and full color even on finer mesh. The result? Less ink consumption, softer hand, and excellent print detail.

PRINTABILITY

Wilflex Epic Rio RFU Standard Colors print easily over a wide range of meshes and excel on automatic and manual presses. From small runs to large, Rio standard colors deliver professional prints each time.



For more information about Wilflex screen printing inks, please call **1.844.4AVIENT**, email askspecialtyinks@avient.com or visit www.avientpecialtyinks.com or www.wilflex.com



www.wilflex.com



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