

This guide was created as a handy reference tool for automotive designers. It is intended to serve as an inspiration for you in exploring colors and effects to meet material design goals.

Color effects are suggested based on several criteria, including:

- Specific applications
- Ability to execute the effect in distinct resin grades
- Performance requirements of the application

If you do not see the color effect you are looking for, please contact us to collaborate on a solution. We have the ability to deliver custom solutions supported by molded-in color plastics testing procedures that can help you achieve your design and engineering specifications.

Contact us at **1.844.4AVIENT** (844.428.4368) or visit us at **avient.com**.

APPLICATIONS	RESIN TYPE	COLOR EFFECTS SUGGESTED (please click on link below to see examples)
IP Components  Door Trim  Console  Seat Back Panel	Talc-Filled PP/ TPO	<u>Metallic</u> (various shades)
		<u>Metallic</u> (solid metal)
		<u>Metallic</u> (larger flakes - mimics paint)
		<u>Laser Marking</u>
		<u>Granite</u> (fibers)
		<u>Granite</u> (specks)
		<u>Marble</u>
Lower Pillars	PP (unfilled)	<u>Granite</u> (fibers)
		<u>Granite</u> (specks)
Quarter Trim Panel  Seat Side Shield		<u>Laser Marking</u>
Safety Restraints		Environmental Black (seat shields)
		<u>Marble</u>
Upper Pillar Trim	TPO	Bright Colors (grab handles)
Grab Handles		<u>Granite</u> (fibers - minimal pillars)
Headliner		<u>Laser Marking</u>
Shifter Knobs	TPU	<u>Metallic</u> (solid metal)
		<u>Laser Marking</u>
		<u>Granite</u> (fibers)
		<u>Marble</u>

APPLICATIONS	RESIN TYPE	COLOR EFFECTS SUGGESTED (please click on link below to see examples)
Door Trim Pull Cup Console Cupholder Bezels Console Decorative Bezels/ Trim Rings	ABS	Metallic (bright chromatic colors)  Metallic (solid metal)  Marble  Laser Marking (pattern on metallic)
Shade Mirrors  Rearview Mirror  Overhead Console  Bin Tray	PC+ABS	<u>Marble</u> <u>Laser Marking</u> <u>Granite</u> (fibers)
Headrest Guides	HDPE	<u>Metallic</u> (solid metal)
Bin & Pullcup Mats  Cupholders  Safety Restraints  Overmolding	TPE	Laser Marking  Bright Colors  Marble  Granite (fibers)
Safety Restraints  Sun Visor Vanity Frame  Door Handle Bezels  Switch Bezels  Armrest Pullcup	GF PA	<u>Metallic</u> (solid metal)
A/C Vent Vanes  Door Handle  Seat Handle  Carpet Clips	GF PA	Metallic (solid metal) <u>Granite</u> (fibers)

APPLICATIONS	RESIN TYPE	COLOR EFFECTS SUGGESTED (please click on link below to see examples)
Lower Pillars  Quarter Trim Panel  Seat Side Shield	РОМ	<u>Metallic</u> (solid metal) <u>Metallic</u> (various shades)
Safety Restraints		<u>Granite</u> (fibers)
Bezels Lenses	РММА	Translucent/Tint/Fluorescent
Bezels Lenses	ASA	<u>Lig</u> ht Diffusion
Exterior Badging Exterior Mirrors	ASA	<u>Metallic</u> (solid metal)
		<u>Laser Marking</u>
		<u>Metallic</u> (various shades)

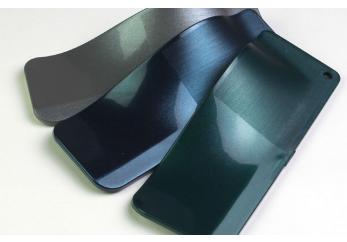
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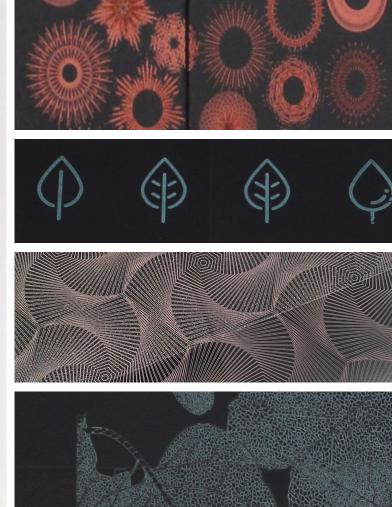
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## LASER MARKING





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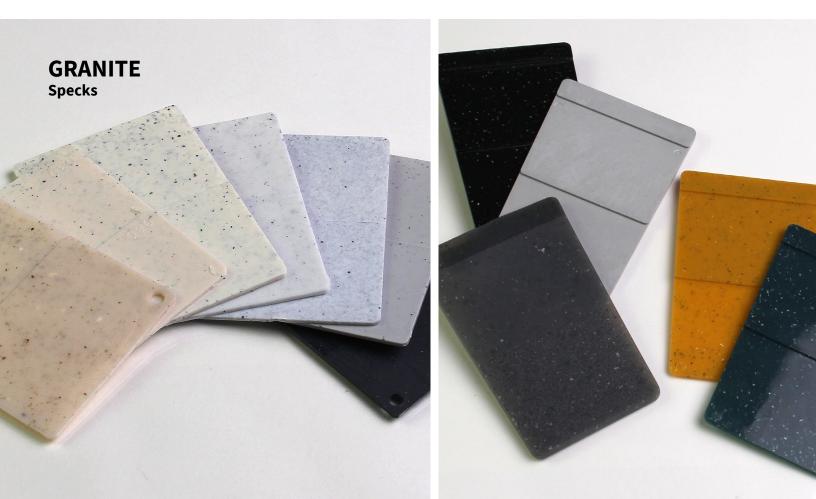
## LASER MARK PATTERN on Metallic

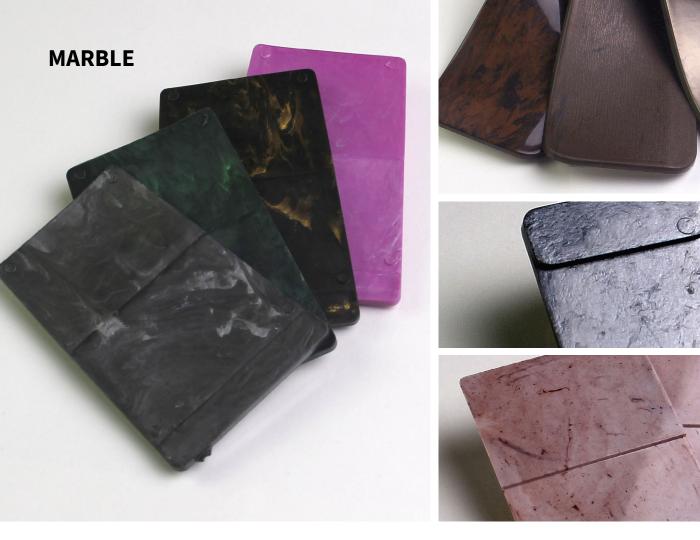




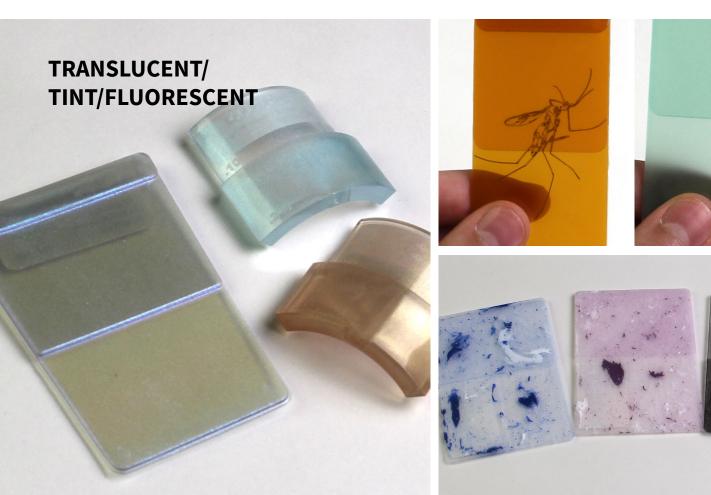


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## **ENVIRONMENTAL BLACK**

## Color concentrate derived from end-of-life tires

- Sustainable alternative to virgin carbon black
- Retains performance characteristics of traditional carbon black
- Available for multiple resins and custom solutions



