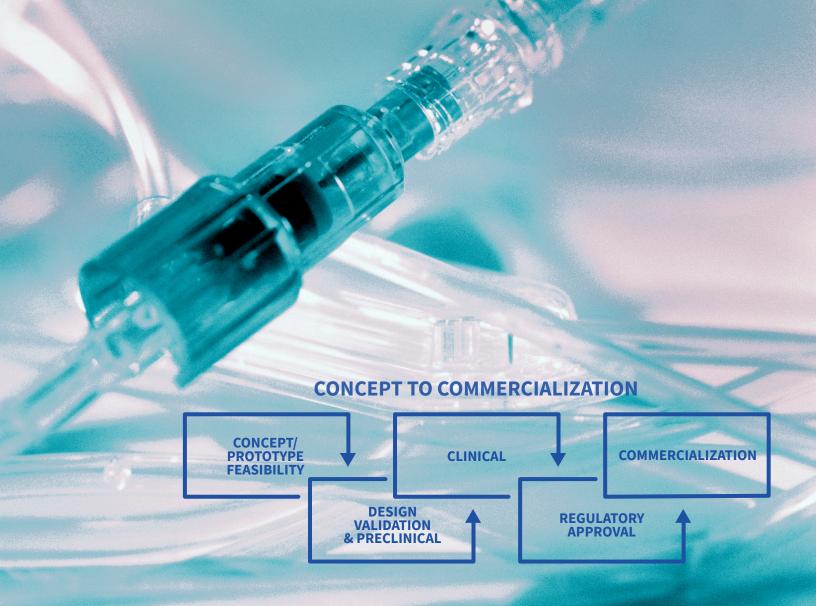


When it comes to healthcare, market demands never seem to stop. The need for innovative devices and components to deliver enhanced performance and improve patient comfort and safety is virtually endless. Before you can develop new devices or redesign existing products with new capabilities, though, it pays to understand the effect materials can have on the entire product development cycle. In fact, it can make all the difference in your success.

We can help you take this critical step. We understand the challenges you face for catheters and specialty medical tubing and are ready to work with you to streamline your path to market and deliver better patient outcomes. Our healthcare experts and 'more than materials' methodology help navigate an expansive portfolio of solutions and offer guidance on design, regulatory compliance, manufacturing best practices, and more so that you can focus on your device's performance. We're ready to take your ideas to the next level with tailored solutions that deliver superior performance, mitigate risk and avoid delays—keeping

your project on time and on budget.



## FLEXIBLE COMPONENTS: CATHETERS & SPECIALTY MEDICAL TUBING

(dialysis tubing, intravenous tubing, cardiovascular & IV catheters, cannulas, peristaltic pump tubing, biopharmaceutical tubing, gas supply tubing, urinary catheters, feeding tubes, etc.)

| Custom Solution Needs                                                                                                                                                                    | Avient™ Custom Solutions                                                                                                                                                                                                                                                                                                                                                                     |  |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|
| Short-term in-vivo compliant formulations to optimize performance with patient comfort                                                                                                   | NEU <sup>™</sup> Custom Capabilities provide tailored in-vivo catheter formulations<br>and pre-color capabilities with an array of chemistries and functional<br>additives to meet your material specifications                                                                                                                                                                              |  |
| Specialized solutions for enhanced performance, device function, aesthetics and feel                                                                                                     | Customizable solutions formulated to address complex performance requirements of your applications, including withstanding sterilization cycles, resistance to disinfectants, and regulatory compliance and certification.  Trilliant™ Healthcare Solutions GLS™ Thermoplastic Elastomers Healthcare Solutions Colorant Chromatics™ X-ray Opaque Solutions                                   |  |
| Regulatory-compliant colorants and additives<br>to minimize risk, reduce validation times,<br>support brand recognition, and provide color<br>coding for safety and size differentiation | Customizable color masterbatches, additives and formulated solutions to serve a wide array of resin systems with a targeted level of regulatory compliance or certification to fit your application requirements  MEVOPUR™ Colorants  MEVOPUR™ Additives  OnColor™ HC Plus Colorants  Stan-Tone™ HC Plus LSR Colorants  Stan-Tone™ HC Plus HCR Colorants  Colorant Chromatics™ Masterbatches |  |
| Reduced growth of microbes                                                                                                                                                               | Withstand™ Antimicrobial additives limit microbe growth,<br>helping to reduce odor, staining and loss of mechanical properties                                                                                                                                                                                                                                                               |  |



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|                                                                          | TPE & TPC-ET                                                                                                            |                                                    |                                                                                                                                                                               |
|--------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Flexible Component Solution Needs:  Materials compliant with ISO 10993 & | Component olution Needs:  Aterials compliant with ISO 10993 & USP Class VI, if required  Thermoplastic Elastomers (TPE) | Avient GLS™ Versaflex™<br>HC Medical Tubing Series | Durometer range 54–84 Shore A; autoclave,<br>radiation and EtO sterilizable;<br>high clarity grades without plasticizers;<br>high temperature grades available                |
| USP Class VI,                                                            |                                                                                                                         | Arkema Pebax® MED                                  | Wide range of flexibility (25–72 Shore D);<br>lowest hysteresis among TPEs; kink resistance;<br>fatigue resistance; chemical resistance; sterilizable                         |
| needs  Non-irritating and                                                | Thermoplastic<br>Polyester<br>Elastomers<br>(TPC-ET)                                                                    | DuPont™ Hytrel®                                    | BPA-free; excellent flex fatigue and toughness;<br>low temperature flexibility; good chemical resistance                                                                      |
| non-sensitizing for<br>patient comfort                                   | Polyolefin Elast                                                                                                        | omers (POE)                                        |                                                                                                                                                                               |
| Bond strength when connected to other components                         | Thermoplastic<br>Elastomers                                                                                             | Dow™ ENGAGE™<br>Polyolefin Elastomer               | Excellent melt strength and processability;<br>outstanding toughness and durability yet flexible;<br>excellent clarity; plasticizer-free                                      |
|                                                                          | S-TPE                                                                                                                   |                                                    |                                                                                                                                                                               |
| Chemical resistance<br>to medication,<br>blood or<br>bio-fluids          | Styrene<br>Thermoplastic<br>Elastomer                                                                                   | INEOS Styrolution <sup>™</sup><br>Styroflex®4G80   | Rubber-like mechanics; outstanding resilience,<br>toughness and transparency; extremely high elasticity;<br>excellent bonding to other polymers; DEHP-free.                   |
| Surface                                                                  | TPU & TPV                                                                                                               |                                                    |                                                                                                                                                                               |
| lubricity                                                                | Thermoplastic<br>Polyurethane<br>(TPU)                                                                                  | NEUSoft™                                           | Ultra-soft TPU blends with good elasticity, abrasion<br>and tear resistance; good overmolding capability;<br>durometers from 42 to 73 Shore A                                 |
|                                                                          |                                                                                                                         | Covestro Texin®                                    | Biocompatible; soft touch; sterilizable; good chemical<br>and abrasion resistance and toughness;<br>excellent bonding to polar substrates like PC;<br>70 to 95 shore A grades |
|                                                                          | Thermoplastic<br>Vulcanizate<br>(TPV)                                                                                   | Avient GLS™ Versalloy™<br>HC Series                | Exceptional surface aesthetics; 70 to 90 Shore A;<br>autoclave; radiation and EtO sterilizable;<br>natural and colorable; smooth texture; bonds to PP                         |

## FLEXIBLE COMPONENTS: CATHETERS & SPECIALTY MEDICAL TUBING

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|                                                                                       | Thermoset Silic                                                                  | Thermoset Silicone Elastomers                    |                                                                                                                                                                                                                                                                                                                 |  |  |  |
|---------------------------------------------------------------------------------------|----------------------------------------------------------------------------------|--------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--|--|
| Flexible Component Solution Needs:  Materials compliant with ISO 10993 &              | Thermoset<br>Silicone<br>Elastomers                                              | DuPont™ Liveo™<br>Silicone Elastomers            | Biocompatible; non-irritating and non-sensitization;<br>excellent tensile strength and elongation                                                                                                                                                                                                               |  |  |  |
| USP Class VI, if required  Optimum durometer to meet application needs                |                                                                                  | Avient Stan-Tone <sup>™</sup><br>HC Plus LSR     | USP Class VI certified silicone paste colorants<br>dispersions; uses a silicone carrier specially developed<br>for liquid silicone rubber (LSR); optimal color<br>lightfastness and chemical resistance performance<br>in molding applications                                                                  |  |  |  |
| Non-irritating and<br>non-sensitizing for<br>patient comfort                          |                                                                                  | Avient Stan-Tone <sup>™</sup><br>HC Plus HCR     | USP Class VI certified color dispersions; suitable for all conventional fabrication methods; provides enhanced lightfastness and chemical resistance                                                                                                                                                            |  |  |  |
| Bond strength when                                                                    | Bond strength when Fluoropolymers, High Temperature Polymers, PVC                |                                                  |                                                                                                                                                                                                                                                                                                                 |  |  |  |
| connected to other components  Chemical resistance to medication, blood or bio-fluids | Fluorinated<br>Ethylene<br>Propylene<br>(FEP)<br>High<br>Temperature<br>Polymers | Avient Colorant<br>Chromatics™                   | Fluoropolymer and high temperature pre-colored solutions that can be designed for FDA approval; multi-sterilizable; excellent chemical resistance; good molding performance; metal replacement; weight reduction; dispersed pigments and printing/striping inks for PTFE                                        |  |  |  |
| Surface<br>lubricity                                                                  | Flexible<br>Polyvinyl<br>Chloride<br>(PVC)                                       | GEON Performance Solutions<br>Geon™ Flexible PVC | Engineered exclusively for the healthcare market;<br>transparent and opaque colors; radiopaque grades<br>available; durometer range from 55A to 40D; gamma<br>and EtO sterilizable; USP Class VI and FDA certified<br>formulations; available in non-phthalate,<br>ortho-phthalate free and bio-based solutions |  |  |  |





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# POLYMER SOLUTIONS DELIVER SUPERIOR PERFORMANCE AND PATIENT COMFORT

Your flexible components for catheters and medical tubing must meet high performance demands, regulatory requirements and, most importantly, deliver greater patient comfort and safety. With the right polymer solutions, your device will not only comply with stringent healthcare protocols, but also can streamline your path to market, keeping you ahead of the competition.

- Dialysis Tubing
- Intravenous Tubing
- Cardiovascular & IV Catheters
- Cannulas
- Peristaltic Pump Tubing
- Biopharmaceutical Tubing
- Gas Supply Tubing
- Urinary Catheters
- Feeding Tubes

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